

**INTRODUCTION.....2**

<b>CHAPTER 1 - INJURY AND ILLNESS PREVENTION PROGRAM .....</b>	<b>44</b>
1.1 Written Plan.....	45
1.2 Introduction to Our Program.....	45
1.3 Safety First Priority.....	45
1.4 Individual Cooperation Necessary.....	45
1.5 Safety Program Goals .....	45
1.6 Safety Policy Statement .....	46
1.7 Safety Rules for All Employees .....	46
1.8 Responsible Safety Officer.....	47
1.9 Designated .....	47
1.10 Duties .....	48
1.11 Employee Compliance .....	48
1.12 Agreement to Participate .....	49
1.13 Safety Contest Awards / Accident Free Workplace .....	49
1.14 Employee Safety Suggestion Box .....	49
1.15 Training .....	50
1.16 Safety and Health Training .....	50
1.17 Periodic Safety Training Meetings.....	50
1.18 Employee Responsibility for Training .....	51
1.19 Communication .....	52
1.20 Accident Prevention Policy Posting .....	52
1.21 Labor/Management Safety Committee.....	53
1.22 Safety Committees .....	53
1.23 Safety Meetings.....	54
1.24 Progressive Employee Disciplinary Program.....	54
1.25 Hazard Identification & Abatement .....	55
1.26 Reporting Safety Hazards Anonymously .....	55
1.27 Safety Audits .....	56
1.28 Workplace Inspections .....	57
1.29 Accident Investigation .....	57
1.30 Records .....	58
1.31 OSHA Records Required .....	58
1.32 General Safety Rules .....	58
1.33 General Statement on Safety .....	59
1.34 Protective Clothing .....	61
1.35 Hand Tools .....	61
1.36 Housekeeping .....	61
1.37 Maintenance.....	62
1.38 Emergencies .....	62
1.39 Smoking & Fire Safety.....	62

<b>1.40</b>	<i>Fire Fighting .....</i>	63
<b>1.41</b>	<i>Special Rules .....</i>	63
<b>1.42</b>	<i>Reporting.....</i>	63
<b>CHAPTER 2 - <u>CODE OF SAFE WORK PRACTICES</u></b>		<b><u>64</u></b>
<b>2.1</b>	<i>General Fire Safety .....</i>	65
<b>2.2</b>	<i>Power Actuated Tools .....</i>	65
<b>2.3</b>	<i>Machine Guarding .....</i>	65
<b>2.4</b>	<i>Lockout/Blockout Procedures.....</i>	66
<b>2.5</b>	<i>Welding, Cutting &amp; Brazing.....</i>	67
<b>2.6</b>	<i>Compressors &amp; Compressed Air.....</i>	69
<b>2.7</b>	<i>Compressed Gas &amp; Cylinders .....</i>	69
<b>2.8</b>	<i>Hoists &amp; Auxiliary Equipment .....</i>	69
<b>2.9</b>	<i>Powered Industrial Truck Operator Training.....</i>	70
<b>2.10</b>	<i>Industrial Trucks/Forklifts.....</i>	73
<b>2.11</b>	<i>Spraying Operations.....</i>	73
<b>2.12</b>	<i>Confined Spaces .....</i>	74
<b>2.13</b>	<i>Environmental Controls .....</i>	75
<b>2.14</b>	<i>Hazardous Chemical Exposures .....</i>	76
<b>2.15</b>	<i>Hazardous Substances Communication .....</i>	77
<b>2.16</b>	<i>Electrical.....</i>	77
<b>2.17</b>	<i>Noise .....</i>	78
<b>2.18</b>	<i>Fueling.....</i>	78
<b>2.19</b>	<i>Piping Systems.....</i>	79
<b>2.20</b>	<i>Material Handling .....</i>	79
<b>2.21</b>	<i>Transporting Employees &amp; Materials.....</i>	79
<b>2.22</b>	<i>Ventilation.....</i>	80
<b>2.23</b>	<i>Sanitizing Equipment &amp; Clothing .....</i>	80
<b>2.24</b>	<i>Infection Control .....</i>	80
<b>2.25</b>	<i>Ergonomics .....</i>	81
<b>2.26</b>	<i>Ventilation for Indoor Air Quality.....</i>	81
<b>2.27</b>	<i>Crane Checklist .....</i>	81
<b>2.28</b>	<i>Safety Posters .....</i>	82
<b>2.29</b>	<i>Licenses and Permits .....</i>	82
<b>2.30</b>	<i>Personal Protective Equipment Clothing .....</i>	82
<b>2.31</b>	<i>Hardhats.....</i>	84
<b>2.32</b>	<i>Ground Personnel /Site Work Personnel.....</i>	84
2.32.a	<i>Earth Moving Equipment .....</i>	84
2.32.b	<i>Trucks (Bottom Dumps and End Dumps) .....</i>	84
2.32.c	<i>Equipment Operation Requirements .....</i>	85
<b>2.33</b>	<i>Work Environment.....</i>	85
<b>2.34</b>	<i>Walkways .....</i>	85
<b>2.35</b>	<i>Floor and Wall Openings .....</i>	86
<b>2.36</b>	<i>Work Area .....</i>	86
<b>2.37</b>	<i>Driving .....</i>	87
<b>2.38</b>	<i>Vehicle Maintenance .....</i>	87
<b>2.39</b>	<i>Cleanliness.....</i>	87

<b>2.40</b>	<i>Tool Maintenance</i> .....	88
<b>2.41</b>	<i>Commercial Sewing Machines</i> .....	88
<b>2.42</b>	<i>Hand Bailing Machine</i> .....	88
<b>2.43</b>	<i>Ladders</i> .....	89
<b>2.44</b>	<i>Portable Power Tools</i> .....	89
<b>2.45</b>	<i>Abrasive Wheel Equipment (Grinders)</i> .....	90
<b>2.46</b>	<i>Combustible Materials</i> .....	90
<b>2.47</b>	<i>Mechanical Lockout/Tagout</i> .....	91
<b>2.48</b>	<i>First Aid Kits</i> .....	93
<b>2.49</b>	<i>First Aid Station</i> .....	93
<b>2.50</b>	<i>Late Night Crime Prevention</i> .....	94
<b>2.51</b>	<i>Company Fire Brigades</i> .....	95
<b>2.52</b>	<i>Positive Pressure Breathing Apparatus</i> .....	95
<b>CHAPTER 3 -</b>	<b><u>RESPONSIBLE SAFETY OFFICER</u></b> .....	<b><u>98</u></b>
<b>3.1</b>	<i>General Statement</i> .....	99
<b>3.2</b>	<i>Duties</i> .....	99
<b>3.3</b>	<i>Five Functions</i> .....	99
<b>3.4</b>	<i>Operations</i> .....	100
<b>3.5</b>	<i>Radiation Physics</i> .....	100
<b>3.6</b>	<i>Engineering Occupational Safety</i> .....	100
<b>3.7</b>	<i>Industrial Hygiene</i> .....	101
<b>3.8</b>	<i>Environmental Protection</i> .....	101
<b>3.9</b>	<i>Common Functions</i> .....	101
<b>CHAPTER 4 -</b>	<b><u>EMPLOYEE HEALTH SERVICES</u></b> .....	<b><u>103</u></b>
<b>4.1</b>	<i>Medical Services</i> .....	104
<b>4.2</b>	<i>Occupational Health Monitoring</i> .....	104
<b>4.3</b>	<i>Return to Work</i> .....	104
<b>4.4</b>	<i>Pregnancy &amp; Workplace Hazards</i> .....	104
<b>4.5</b>	<i>Employee Assistance Program</i> .....	104
<b>4.6</b>	<i>Safety Glasses</i> .....	104
<b>4.7</b>	<i>Occupational Injury/Illness</i> .....	105
<b>4.8</b>	<i>Privacy Notice</i> .....	106
<b>CHAPTER 5 -</b>	<b><u>BIOLOGICAL HAZARDS</u></b> .....	<b><u>107</u></b>
<b>5.1</b>	<i>Definitions</i> .....	108
<b>5.2</b>	<i>General Procedures</i> .....	108
<b>5.3</b>	<i>Medical Wastes</i> .....	109
<b>5.4</b>	<i>Working with Infectious Agents</i> .....	110
<b>5.5</b>	<i>Cuts</i> .....	111
<b>5.6</b>	<i>Blood Exposure</i> .....	111
<b>5.7</b>	<i>Experimentation</i> .....	111
<b>5.8</b>	<i>Infection Control Plan</i> .....	112
<b>5.9</b>	<i>Waste Disposal Plan</i> .....	112
<b>5.10</b>	<i>Bloodborne Pathogens</i> .....	113
<b>CHAPTER 6 -</b>	<b><u>SAFETY TRAINING</u></b> .....	<b><u>137</u></b>
<b>6.1</b>	<i>Safety Training</i> .....	138
<b>CHAPTER 7 -</b>	<b><u>DRUG AND ALCOHOL FREE WORKPLACE</u></b> .....	<b><u>139</u></b>

<b>7.1</b>	<i>Purpose</i> .....	140
<b>7.2</b>	<i>Scope</i> .....	140
<b>7.3</b>	<i>General Provisions</i> .....	140
<b>7.4</b>	<i>Employee Assistance Program</i> .....	140
<b>7.5</b>	<i>Program Requirements (Minimum)</i> .....	141
<b>7.6</b>	<i>Pre-Employment</i> .....	141
<b>7.7</b>	<i>Reasonable Suspicion</i> .....	141
<b>7.8</b>	<i>Random Testing</i> .....	141
<b>7.9</b>	<i>Post Accident Testing</i> .....	141
<b>7.10</b>	<i>Abstinence Monitoring</i> .....	141
<b>7.11</b>	<i>Alcohol</i> .....	141
<b>7.12</b>	<i>Legal Drugs</i> .....	142
<b>7.13</b>	<i>Illegal Drugs</i> .....	142
<b>7.14</b>	<i>Disciplinary Action</i> .....	142
<b>7.15</b>	<i>Customer or Owner Requirements</i> .....	142
<b>7.16</b>	<i>Scope and Process</i> .....	142
<b>7.17</b>	<i>Procedures for Handling Seized Property</i> .....	143
<b>7.18</b>	<i>Disposition of Uncooperative Employees</i> .....	143
<b>7.19</b>	<i>Voluntary Rehabilitation</i> .....	144
<b>7.20</b>	<i>Contract Personnel</i> .....	144
<b>7.21</b>	<i>Employee's Reporting Requirements – Legal Drugs</i> .....	144
<b>7.22</b>	<i>Definitions</i> .....	144
<b>7.23</b>	<i>Education and Training</i> .....	145
<b>7.24</b>	<i>Notification</i> .....	145
<b>7.25</b>	<i>Pre-Employment Testing – If Required</i> .....	146
<b>7.26</b>	<i>Unfit Condition</i> .....	147
<b>7.27</b>	<i>Incident on Duty</i> .....	147
<b>7.28</b>	<i>Reasonable Suspicion Testing</i> .....	147
<b>7.29</b>	<i>Random Testing</i> .....	148
<b>7.30</b>	<i>Post Accident Testing</i> .....	149
<b>7.31</b>	<i>Abstinence Monitoring</i> .....	150
<b>7.32</b>	<i>Alcohol and Drug Screening for Safety Sensitive Jobs</i> .....	150
<b>7.33</b>	<i>Prohibited Drugs</i> .....	150
<b>7.34</b>	<i>Federal Drug Screen Limits fro Illicit Drugs</i> .....	150
<b>7.35</b>	<i>Customer Requirements</i> .....	151
<b>7.36</b>	<i>Positive Test Result or Refusal to Test</i> .....	151
<b>7.37</b>	<i>Re-Employment</i> .....	151
<b>7.38</b>	<i>Employee Assistance Program</i> .....	152
<b>7.39</b>	<i>The Testing for Drugs</i> .....	152
<b>7.40</b>	<i>Drug Testing Laboratory</i> .....	153
<b>7.41</b>	<i>Recordkeeping</i> .....	153
<b>7.42</b>	<i>Retention of Samples</i> .....	154
<b>7.43</b>	<i>Retesting</i> .....	155
<b>7.44</b>	<i>Medical Review Officer</i> .....	155
<b>7.45</b>	<i>Acknowledgement of Drug &amp; Alcohol Prevention Program</i> .....	156
<b>CHAPTER 8 -</b>	<b><u>WORKPLACE VIOLENCE PREVENTION PLAN</u></b> .....	<b>158</b>

<b>8.1</b>	<i>Workplace Violence Prevention.....</i>	159
<b>8.2</b>	<i>Implementation Guide .....</i>	159
<b>8.3</b>	<i>Crisis procedures .....</i>	159
<b>8.4</b>	<i>Responsibility .....</i>	160
<b>8.5</b>	<i>Compliance .....</i>	161
<b>8.6</b>	<i>Communication .....</i>	161
<b>8.7</b>	<i>Incident Investigations.....</i>	162
<b>8.8</b>	<i>Hazard Correction .....</i>	162
<b>8.9</b>	<i>Recordkeeping &amp; Documentation.....</i>	163
<b>8.10</b>	<i>Workplace Security Assessment Form.....</i>	163
<b>8.11</b>	<i>Hazard Assessment .....</i>	164
<b>8.12</b>	<i>Three Categories of Violence .....</i>	165
<b>8.13</b>	<i>Inspections .....</i>	165
<b>8.14</b>	<i>Corrective Measures .....</i>	166
<b>8.15</b>	<i>Workplace Security Training Program.....</i>	168
<b>8.16</b>	<i>All Necessary Safeguards to Protect Employees Required.....</i>	168
<b>8.17</b>	<i>Training and Instruction.....</i>	168
<b>8.18</b>	<i>Levels of Workplace Violence Exhibited by Employees .....</i>	170
<b>CHAPTER 9 -</b>	<b><u>FIRE SAFETY .....</u></b>	<b><u>171</u></b>
<b>9.1</b>	<i>Introduction.....</i>	172
<b>9.2</b>	<i>Fire Department .....</i>	172
<b>9.3</b>	<i>Supervisor Responsibilities .....</i>	173
<b>9.4</b>	<i>Class A Combustibles .....</i>	173
<b>9.5</b>	<i>Class B Combustibles .....</i>	173
<b>9.6</b>	<i>Electrical Fires.....</i>	174
<b>9.7</b>	<i>Welding and Other Permits .....</i>	174
<b>9.8</b>	<i>Portable Heaters .....</i>	174
<b>9.9</b>	<i>Fire Fighting Equipment .....</i>	175
<b>9.10</b>	<i>Fire Detectors.....</i>	175
<b>9.11</b>	<i>Sprinkler Systems .....</i>	175
<b>9.12</b>	<i>Alarm System .....</i>	176
<b>9.13</b>	<i>Fire Doors.....</i>	176
<b>9.14</b>	<i>Fire Exits .....</i>	176
<b>9.15</b>	<i>Fire Hydrants.....</i>	177
<b>9.16</b>	<i>Mechanical Equipment Rooms.....</i>	177
<b>9.17</b>	<i>Construction Areas.....</i>	177
<b>9.18</b>	<i>Life Safety Code .....</i>	178
<b>9.19</b>	<i>Exit Corridors.....</i>	178
<b>9.20</b>	<i>No Smoking.....</i>	179
<b>CHAPTER 10 -</b>	<b><u>ELECTRICAL SAFETY .....</u></b>	<b><u>180</u></b>
<b>10.1</b>	<i>Policy.....</i>	181
<b>10.2</b>	<i>Employee Responsibility .....</i>	181
<b>10.3</b>	<i>Procedures .....</i>	181
<b>10.4</b>	<i>Working with Energized Equipment.....</i>	182
<b>10.5</b>	<i>Type of Hazards .....</i>	183
<b>10.6</b>	<i>Class A Hazard .....</i>	183

<b>10.7</b>	<i>Class B Hazard .....</i>	<b>184</b>
<b>10.8</b>	<i>Class C Hazard .....</i>	<b>184</b>
<b>10.9</b>	<i>Employee Attitude .....</i>	<b>184</b>
<b>10.10</b>	<i>Mode 1: Turn Off the Power .....</i>	<b>184</b>
<b>10.11</b>	<i>Mode 2: Latent Danger.....</i>	<b>184</b>
<b>10.12</b>	<i>Mode 3: Hot Wiring.....</i>	<b>185</b>
<b>10.13</b>	<i>Safety Glasses .....</i>	<b>185</b>
<b>10.14</b>	<i>Personal Protective Devices.....</i>	<b>185</b>
<b>10.15</b>	<i>Elevated Locations .....</i>	<b>185</b>
<b>10.16</b>	<i>Chain of Command .....</i>	<b>185</b>
<b>10.17</b>	<i>Protective Systems.....</i>	<b>186</b>
<b>10.18</b>	<i>Safety Practices .....</i>	<b>186</b>
<b>10.19</b>	<i>Danger with Large Capacitors .....</i>	<b>188</b>
<b>10.20</b>	<i>Danger with Large Magnets .....</i>	<b>189</b>
<b>10.21</b>	<i>Safety Design.....</i>	<b>190</b>
<b>10.22</b>	<i>Radiation Hazards.....</i>	<b>191</b>
<b>10.23</b>	<i>More than 300 Volts .....</i>	<b>191</b>
<b>10.24</b>	<i>Less than 300 Volts.....</i>	<b>191</b>
<b>10.25</b>	<i>Motor Generator Systems .....</i>	<b>191</b>
<b>10.26</b>	<i>High Voltage.....</i>	<b>192</b>
<b>10.27</b>	<i>High Current.....</i>	<b>192</b>
<b>10.28</b>	<i>Working on Power Supplies .....</i>	<b>192</b>
<b>10.29</b>	<i>Electrical Lock-out/Tag-out Procedures.....</i>	<b>192</b>
<b>10.30</b>	<i>Arc Flash and Electrical Safety.....</i>	<b>193</b>
<b>CHAPTER 11 -</b>	<b><u>CHEMICAL SAFETY .....</u></b>	<b><u>196</u></b>
<b>11.1</b>	<i>Introduction.....</i>	<b>197</b>
<b>11.2</b>	<i>Hazcom Plan.....</i>	<b>197</b>
<b>11.3</b>	<i>Task Evaluation.....</i>	<b>198</b>
<b>11.4</b>	<i>Supervisor Responsibility .....</i>	<b>198</b>
<b>11.5</b>	<i>Effects on Reproduction .....</i>	<b>199</b>
<b>11.6</b>	<i>Airborne Contaminants.....</i>	<b>199</b>
11.6.a	<i>OZONE Safety .....</i>	<b>200</b>
11.6.b	<i>Air Contaminants Standard, 29 CFR 1910.1000 .....</i>	<b>200</b>
11.6.c	<i>Hazard Communication Standard (HCS), 29 CFR 1910.1200 .....</i>	<b>203</b>
<b>11.7</b>	<i>Safety Equipment .....</i>	<b>203</b>
<b>11.8</b>	<i>Labels.....</i>	<b>203</b>
<b>11.9</b>	<i>Chemical Storage.....</i>	<b>203</b>
<b>11.10</b>	<i>Emergencies .....</i>	<b>204</b>
<b>11.11</b>	<i>Disposal of Chemicals .....</i>	<b>204</b>
<b>11.12</b>	<i>Beryllium.....</i>	<b>205</b>
<b>11.13</b>	<i>Cadmium .....</i>	<b>206</b>
<b>CHAPTER 12 -</b>	<b><u>KITCHEN SAFETY .....</u></b>	<b><u>207</u></b>
<b>12.1</b>	<i>General Rules .....</i>	<b>208</b>
<b>12.2</b>	<i>Simple Prevention .....</i>	<b>208</b>
<b>12.3</b>	<i>Use of Care .....</i>	<b>208</b>
<b>12.4</b>	<i>Cuts and Bruises .....</i>	<b>208</b>

<b>12.5</b>	<i>Kitchen Machines</i> .....	209
<b>12.6</b>	<i>Kitchen Lifting</i> .....	209
<b>12.7</b>	<i>Safety Around Kitchen Electric</i> .....	210
<b>12.8</b>	<i>Glass Utensils on Kitchen Burners, Explosion Danger</i> .....	211
<b>12.9</b>	<i>Hot Glass Utensils Can Break, Wet Hot Pads Can Burn</i> .....	211
<b>12.10</b>	<i>Kitchen Fire Safety</i> .....	211
<b>12.11</b>	<i>Kitchen First Aid</i> .....	211
<b>12.12</b>	<i>Hygiene and Personal Protective Equipment</i> .....	212
<b>12.13</b>	<i>Lifting and Carrying</i> .....	212
<b>12.14</b>	<i>Knives</i> .....	212
<b>12.15</b>	<i>Falls and Spills</i> .....	213
<b>12.16</b>	<i>Stoves</i> .....	214
<b>12.17</b>	<i>Fire</i> .....	214
<b>12.18</b>	<i>Fire and Hot Oil Safety in the Kitchen</i> .....	214
<b>12.19</b>	<i>Food Safety</i> .....	216
<b>12.20</b>	<i>Food Poisoning, Spoilage and Temperature Control</i> .....	216
<b>12.21</b>	<i>Chemicals in the Kitchen</i> .....	217
<b>CHAPTER 13 -</b>	<b><u>HAZARDS COMMUNICATIONS</u></b> .....	<b><u>218</u></b>
<b>13.1</b>	<i>Introduction</i> .....	219
<b>13.2</b>	<i>Injury and Illness Prevention Program Responsibility</i> .....	219
<b>13.3</b>	<i>Compliance</i> .....	219
<b>13.4</b>	<i>Communication</i> .....	220
<b>13.5</b>	<i>Hazard Assessment</i> .....	220
<b>13.6</b>	<i>Accident / Exposure Investigations</i> .....	221
<b>13.7</b>	<i>Hazard Correction</i> .....	221
<b>13.8</b>	<i>Training and Instruction</i> .....	222
<b>13.9</b>	<i>Recordkeeping</i> .....	222
<b>13.10</b>	<i>List of Training Subjects</i> .....	223
<b>13.11</b>	<i>Hazard Assessment Checklist</i> .....	224
<b>13.12</b>	<i>Hazard Assessment and Correction Record</i> .....	245
<b>13.13</b>	<i>Accident / Exposure Investigation Report</i> .....	245
<b>13.14</b>	<i>Worker Training and Instruction Record</i> .....	246
<b>CHAPTER 14 -</b>	<b><u>EMERGENCIES</u></b> .....	<b><u>247</u></b>
<b>14.1</b>	<i>Organization</i> .....	248
<b>14.2</b>	<i>Master Emergency Response Plan</i> .....	248
<b>14.3</b>	<i>Building Emergency Plan</i> .....	249
<b>14.4</b>	<i>Operational Safety Procedures</i> .....	249
<b>14.5</b>	<i>Supervisors Responsibilities</i> .....	250
<b>14.6</b>	<i>No Loitering Policy</i> .....	250
<b>14.7</b>	<i>Employee Responsibilities</i> .....	250
<b>CHAPTER 15 -</b>	<b><u>PERSONAL PROTECTIVE EQUIPMENT</u></b> .....	<b><u>251</u></b>
<b>15.1</b>	<i>Introduction</i> .....	252
<b>15.2</b>	<i>Protection Issued</i> .....	252
<b>15.3</b>	<i>Radiation Monitoring</i> .....	252
<b>15.4</b>	<i>Protective Shoes</i> .....	252
<b>15.5</b>	<i>Protective Gloves</i> .....	252

<b>15.6</b>	<i>Head Protection.....</i>	252
<b>15.7</b>	<i>Eye Protection.....</i>	253
<b>15.8</b>	<i>Eye Protection Devices .....</i>	253
<b>15.9</b>	<i>Respiratory Protection.....</i>	253
<b>15.10</b>	<i>Responsibilities .....</i>	253
<b>15.11</b>	<i>Respiratory Equipment.....</i>	254
<b>CHAPTER 16 -</b>	<b><u>NOISE .....</u></b>	<b><u>255</u></b>
<b>16.1</b>	<i>Introduction.....</i>	256
<b>16.2</b>	<i>Danger of Noise .....</i>	256
<b>16.3</b>	<i>ACGIH Standards.....</i>	256
<b>16.4</b>	<i>Reducing Noise Exposure.....</i>	256
<b>16.5</b>	<i>Measurement .....</i>	257
<b>16.6</b>	<i>Other Noises .....</i>	257
<b>CHAPTER 17 -</b>	<b><u>TOOLS .....</u></b>	<b><u>259</u></b>
<b>17.1</b>	<i>Company Provided Tools .....</i>	260
<b>17.2</b>	<i>Grounding.....</i>	260
<b>17.3</b>	<i>Shop Rules.....</i>	260
<b>CHAPTER 18 -</b>	<b><u>LADDERS AND SCAFFOLDS.....</u></b>	<b><u>262</u></b>
<b>18.1</b>	<i>Ladders .....</i>	263
<b>18.2</b>	<i>Scaffolds.....</i>	263
<b>18.3</b>	<i>Floors .....</i>	263
<b>18.4</b>	<i>Fall Arrester Systems Required.....</i>	264
<b>18.5</b>	<i>Personnel Platforms .....</i>	264
<b>18.6</b>	<i>Powered Platforms and Equipment for Building Maintenance.....</i>	264
	<i>18.6.a Operations.....</i>	265
<b>CHAPTER 19 -</b>	<b><u>MECHANICAL GUARDING .....</u></b>	<b><u>267</u></b>
<b>19.1</b>	<i>Introduction and Standards .....</i>	268
<b>CHAPTER 20 -</b>	<b><u>MATERIALS HANDLING .....</u></b>	<b><u>270</u></b>
<b>20.1</b>	<i>Introduction.....</i>	271
<b>20.2</b>	<i>Lifting and Moving .....</i>	271
<b>20.3</b>	<i>Rigging .....</i>	271
<b>20.4</b>	<i>Manual Lifting Rules.....</i>	272
<b>20.5</b>	<i>Mechanical Lifting.....</i>	272
<b>20.6</b>	<i>Inspections .....</i>	272
<b>20.7</b>	<i>Load Path Safety.....</i>	273
<b>20.8</b>	<i>Off Site Shipping .....</i>	273
<b>20.9</b>	<i>Truck Loading.....</i>	273
<b>20.10</b>	<i>Clean Work Areas .....</i>	273
<b>20.11</b>	<i>Cranes.....</i>	274
<b>20.12</b>	<i>Loading the Crane.....</i>	275
<b>20.13</b>	<i>Design Parameters.....</i>	275
<b>20.14</b>	<i>Crane Inspections Required.....</i>	275
<b>20.15</b>	<i>Six Month Crane Inspections.....</i>	276
<b>20.16</b>	<i>Crane Maintenance .....</i>	276
<b>20.17</b>	<i>Running Ropes Inspections.....</i>	276
<b>20.18</b>	<i>OSHA Crane Standards .....</i>	276

<b>20.19</b>	<i>Forklift Operators.....</i>	276
<b>20.20</b>	<i>OSHA Standards for Forklifts .....</i>	276
<b>20.21</b>	<i>Forklift Maintenance .....</i>	277
<b>20.22</b>	<i>Forklift Extension.....</i>	277
<b>20.23</b>	<i>Safety Inspection, Responsibility.....</i>	277
<b>20.24</b>	<i>Design Stress.....</i>	278
<b>20.25</b>	<i>Crane Loads.....</i>	279
<b>CHAPTER 21 -</b>	<b>BUILDING MANAGEMENT AND CONSTRUCTION .....</b>	<b>280</b>
<b>21.1</b>	<i>Introduction.....</i>	281
<b>21.2</b>	<i>Engineering Responsibilities .....</i>	281
<b>21.3</b>	<i>Structural Alterations .....</i>	281
<b>21.4</b>	<i>Hazardous Materials .....</i>	281
<b>21.5</b>	<i>Standards .....</i>	282
<b>21.6</b>	<i>Hazmat Glove Boxes.....</i>	282
<b>21.7</b>	<i>Fences.....</i>	282
<b>21.8</b>	<i>General Requirements .....</i>	282
<b>21.9</b>	<i>Contractors.....</i>	282
<b>21.10</b>	<i>Construction Safety .....</i>	283
<b>21.11</b>	<i>Construction Leadership.....</i>	283
<b>21.12</b>	<i>OSHA Regulations and Building Owner .....</i>	283
<b>21.13</b>	<i>Subcontractor Safety.....</i>	284
<b>21.14</b>	<i>Sub-Contractor Employees .....</i>	284
<b>21.15</b>	<i>Subcontractors Project Safety Program .....</i>	284
<b>21.16</b>	<i>Pre-Job Construction Conferences .....</i>	284
<b>21.17</b>	<i>Fire Permits.....</i>	285
<b>21.18</b>	<i>Fire Inspections .....</i>	285
<b>21.19</b>	<i>Stop Work Orders.....</i>	285
<b>21.20</b>	<i>Serious Accidents On Site.....</i>	286
<b>21.21</b>	<i>Radiation Exposure .....</i>	286
<b>21.22</b>	<i>Excavation and Shoring.....</i>	286
<b>CHAPTER 22 -</b>	<b>CONCRETE AND MASONRY CONSTRUCTION .....</b>	<b>288</b>
<b>22.1</b>	<i>Scope, application, and definitions.....</i>	289
22.1.a	<i>Definitions.....</i>	289
<b>22.2</b>	<i>General Requirements .....</i>	289
<b>22.3</b>	<i>Requirements for Equipment and Tools .....</i>	290
<b>22.4</b>	<i>Requirements for Cast-in-place Concrete. ....</i>	292
<b>22.5</b>	<i>Requirements for Pre-cast Concrete. ....</i>	295
<b>22.6</b>	<i>Requirements for Lift-Slab Operations. ....</i>	295
<b>22.7</b>	<i>Requirements for Masonry Construction. ....</i>	298
<b>22.8</b>	<i>References to Concrete and Masonry Construction.....</i>	299
<b>CHAPTER 23 -</b>	<b>ROOFING OPERATIONS AND EQUIPMENT.....</b>	<b>301</b>
<b>23.1</b>	<i>Application.....</i>	302
<b>23.2</b>	<i>Roofing - General .....</i>	302
<b>23.3</b>	<i>Handling of Buckets, Kettles and Tankers.....</i>	304
<b>23.4</b>	<i>Asphalt and Pitch Kettles.....</i>	304
<b>23.5</b>	<i>Kettles Mounted and Used on Elevated Truck Beds. ....</i>	305

<b>23.6</b>	<i>Handling Coal Tar Pitch.....</i>	306
<b>23.7</b>	<i>Hot Asphalt and Hot Pitch Buckets and Gallows-Type Frames.....</i>	306
<b>23.8</b>	<i>Roof Hazards.....</i>	307
<b>CHAPTER 24 - <u>FALL PROTECTION</u></b>		<b><u>310</u></b>
<b>24.1</b>	<i>Introduction.....</i>	311
<b>24.2</b>	<i>Unprotected Sides and Edges.....</i>	311
<b>24.3</b>	<i>Leading Edges .....</i>	311
<b>24.4</b>	<i>Hoist Areas.....</i>	311
<b>24.5</b>	<i>Holes .....</i>	312
<b>24.6</b>	<i>Formwork and Reinforcing Steel .....</i>	312
<b>24.7</b>	<i>Ramps, Runways, and Other Walkways .....</i>	312
<b>24.8</b>	<i>Excavations.....</i>	312
<b>24.9</b>	<i>Dangerous Equipment.....</i>	313
<b>24.10</b>	<i>Overhand Bricklaying and Related Work.....</i>	313
<b>24.11</b>	<i>Roofing Work on Low Slope - Roofs .....</i>	313
<b>24.12</b>	<i>Fall Protection Systems Criteria and Practices.....</i>	315
<b>24.13</b>	<i>Fall Protection Plan .....</i>	325
<b>24.14</b>	<i>Training Requirements .....</i>	326
<b>24.15</b>	<i>Statement of Company Policy .....</i>	328
<b>24.16</b>	<i>Fall Protection Systems for Precast / Prestress Structures .....</i>	329
<b>24.17</b>	<i>Fall Protection Systems to be Used for Residential Construction.....</i>	336
<b>24.18</b>	<i>Enforcement.....</i>	341
<b>24.19</b>	<i>Accident Investigations.....</i>	341
<b>24.20</b>	<i>Changes to Plan.....</i>	341
<b>24.21</b>	<i>Glossary of Terms .....</i>	341
<b>24.22</b>	<i>Certification of Training for Fall Protection.....</i>	346
<b>CHAPTER 25 - <u>SCAFFOLDS – GENERAL REQUIREMENTS</u></b>		<b><u>347</u></b>
<b>25.1</b>	<i>General Requirements .....</i>	348
<b>25.2</b>	<i>Light-Trade Wooden Pole Scaffolds.....</i>	351
<b>25.3</b>	<i>Heavy-Trade Wooden Pole Scaffolds .....</i>	354
<b>25.4</b>	<i>Schedules of Timber Scaffolds up to 60 Feet in Height.....</i>	356
<b>25.5</b>	<i>Scaffolds over 60 Feet in Height .....</i>	356
<b>25.6</b>	<i>Metal Scaffolds.....</i>	357
<b>25.7</b>	<i>Outrigger and Bracket Scaffolds.....</i>	361
<b>25.8</b>	<i>Tower Scaffolds and Rolling Scaffolds, Wood or Metal.....</i>	364
<b>25.9</b>	<i>Horse Scaffolds .....</i>	365
<b>25.10</b>	<i>Ladder-Jack Scaffolds .....</i>	367
<b>25.11</b>	<i>Bricklayers' Square Scaffolds.....</i>	368
<b>25.12</b>	<i>Window Jack Scaffolds.....</i>	369
<b>25.13</b>	<i>Pump Jack Scaffolds.....</i>	369
<b>CHAPTER 26 - <u>SUSPENDED SCAFFOLDS</u></b>		<b><u>371</u></b>
<b>26.1</b>	<i>General.....</i>	372
<b>26.2</b>	<i>Bricklayers' or Masons' Suspended Scaffolds .....</i>	374
<b>26.3</b>	<i>Suspended Scaffolds for Loads of 425 Pounds or Less.....</i>	375
<b>26.4</b>	<i>Suspended Scaffolds for Loads Between 425 and 1000 Pounds.....</i>	377
<b>26.5</b>	<i>Boatwains' Chairs .....</i>	377

<b>26.6</b>	<i>Float Scaffolds.....</i>	378
<b>26.7</b>	<i>Needle-Beam Scaffold .....</i>	379
<b>26.8</b>	<i>Interior Hung Scaffolds.....</i>	380
<b>26.9</b>	<i>Staging Supported by Catenary or Horizontal Wire Ropes.....</i>	380
<b>26.10</b>	<i>Suspended, Power-Driven Scaffolds.....</i>	381
<b>CHAPTER 27 -</b>	<b><u>SAFETY BELTS AND NETS .....</u></b>	<b><u>383</u></b>
<b>27.1</b>	<i>Safety belts, lifelines, and lanyards .....</i>	384
<b>27.2</b>	<i>Safety nets .....</i>	384
<b>27.3</b>	<i>Working over or near water .....</i>	385
<b>27.4</b>	<i>Definitions.....</i>	385
<b>CHAPTER 28 -</b>	<b><u>STANDARD RAILINGS .....</u></b>	<b><u>387</u></b>
<b>28.1</b>	<i>Design of Temporary Railing.....</i>	388
<b>28.2</b>	<i>Railings and Toeboards.....</i>	389
<b>CHAPTER 29 -</b>	<b><u>TOOL BOX TALKS .....</u></b>	<b><u>390</u></b>
<b>29.1</b>	<i>Purpose .....</i>	391
<b>29.2</b>	<i>Regular Tool Box Talks .....</i>	391
<b>29.3</b>	<i>Responsibilities .....</i>	391
<b>29.4</b>	<i>Procedure:.....</i>	392
<b>29.5</b>	<i>Conducting Tool Box Talks/Work Group Safety Meetings.....</i>	392
<b>CHAPTER 30 -</b>	<b><u>CONTRACTOR EMERGENCY MEDICAL SERVICES .....</u></b>	<b><u>393</u></b>
<b>30.1</b>	<i>Provision of Services.....</i>	394
<b>30.2</b>	<i>Appropriately Trained Person.....</i>	394
<b>30.3</b>	<i>First-Aid Kit.....</i>	394
<b>30.4</b>	<i>Informing Employees of Emergency Procedures .....</i>	395
<b>30.5</b>	<i>Provision for Obtaining Emergency Medical Services .....</i>	395
<b>30.6</b>	<i>Emergency Washing Facilities .....</i>	396
<b>30.7</b>	<i>Emergency Call Systems .....</i>	396
<b>30.8</b>	<i>Basket Litter .....</i>	396
<b>30.9</b>	<i>Written Plan.....</i>	396
<b>CHAPTER 31 -</b>	<b><u>HEAT ILLNESS PREVENTION PROGRAM.....</u></b>	<b><u>397</u></b>
<b>31.1</b>	<i>General.....</i>	398
<b>31.2</b>	<i>Provisions of Water .....</i>	398
31.2.a	<i>Replenishment Procedures .....</i>	398
<b>31.3</b>	<i>Access To Shade .....</i>	399
<b>31.4</b>	<i>Access To A Preventative Recovery Period.....</i>	399
<b>31.5</b>	<i>Procedure For Responding To Symptoms Of Possible Heat Illness .....</i>	399
<b>31.6</b>	<i>Procedures To Reduce The Risk Of Heat-Related Illness And Respond To Symptoms Of Possible Heat Illness, And To Ensure That Emergency Medical Services Are Provided Without Delay.....</i>	400
<b>31.7</b>	<i>Training On Heat Related Illness.....</i>	400
<b>31.8</b>	<i>Definitions.....</i>	401
<b>CHAPTER 32 -</b>	<b><u>ENVIRONMENTAL SAFETY.....</u></b>	<b><u>403</u></b>
<b>32.1</b>	<i>Introduction.....</i>	404
<b>32.2</b>	<i>How the Body Handles Heat .....</i>	404
<b>32.3</b>	<i>Safety Problems .....</i>	405
<b>32.4</b>	<i>Health Problems.....</i>	405

32.4.a	Heat Stroke .....	406
32.4.b	Heat Exhaustion .....	406
32.4.c	Employees with Heart Problems - Caution .....	406
32.4.d	Heat Cramps .....	407
32.4.e	Fainting.....	407
32.4.f	Heat Rash .....	407
32.4.g	Transient Heat Fatigue .....	408
32.4.h	Preparing for the Heat .....	408
32.4.i	Lessening Stressful Conditions .....	409
32.4.j	Drinking Water.....	410
32.4.k	Protective Clothing .....	411
32.4.l	Awareness is Important.....	411
32.4.m	Special Considerations During Prolonged Heat Spells.....	411
<b>32.5</b>	<b>Protecting Workers in Cold Environments.....</b>	<b>412</b>
32.5.a	The Cold Environment.....	413
32.5.b	Major Risk Factors for Cold-Related Stresses.....	413
32.5.c	Harmful Effects of Cold.....	414
32.5.d	Preventing Cold-Related Disorders .....	416
<b>32.6</b>	<b>Animals and Wildlife .....</b>	<b>417</b>
<b>CHAPTER 33 -</b>	<b>POOL SITE AND LIFE GUARD SAFETY.....</b>	<b>419</b>
33.1	OSHA Requirements.....	420
33.2	Safety Around Electrical Equipment.....	421
33.3	Preventing Pool Worker or Life Guard Deaths or Injury from Uncontrolled Release of Electrical, Mechanical, and Other Types of Hazardous Energy .....	422
33.4	Bloodborne Pathogens Training To Lifeguards .....	423
33.5	Fall Protection For Exposure To Unfilled Swimming pools .....	424
33.6	Safety Tips for Handling Chlorine in Swimming Pools.....	425
33.6.a	What is Chlorine? .....	425
33.6.b	Tips for Handling Chlorinated Swimming Pool Chemicals.....	425
33.6.c	What to Do If A Spills Occurs: .....	426
33.6.d	Tips for Safe Storage and Disposal of Pool Chemicals .....	426
33.6.e	What to Do If You Are Exposed to Chlorine: .....	427
33.7	Safe Storage and Handling of Swimming Pool Chemicals .....	427
<b>CHAPTER 34 -</b>	<b>OFF-SITE SAFETY.....</b>	<b>434</b>
34.1	Off-Site Operations.....	435
<b>CHAPTER 35 -</b>	<b>CONFINED SPACES .....</b>	<b>436</b>
35.1	Definitions.....	437
35.2	Hazardous Conditions .....	437
35.3	Hazard Prevention.....	437
35.4	The Silent Dangers of Confined Space .....	437
35.5	Permit Required Confined Space Entry.....	439
<b>CHAPTER 36 -</b>	<b>CONFINED SPACE OPERATIONS – PERMIT REQUIRED .....</b>	<b>440</b>
36.1	Scope .....	441
36.2	Application and definitions .....	441
36.3	Permit-Required Confined Spaces .....	441
36.4	Permit-Required Confined Space Decision Flow Chart.....	459

<b>36.5</b>	<i>Permit-Required Confined Spaces .....</i>	462
Appendix B - Procedures for Atmospheric Testing.....	462	
Atmospheric testing is required for two distinct purposes:.....	462	
<b>36.6</b>	<i>Permit-Required Confined Spaces, Appendix C - Examples of Permit-required Confined Space Programs .....</i>	463
<b>36.7</b>	<i>Permit-Required Confined Spaces, Appendix D - Confined Space Entry Permit 471</i>	
36.7.a	Appendix D-1.....	471
36.7.b	Appendix D - 2.....	473
<b>36.8</b>	<i>Permit-Required Confined Spaces, Appendix E-Sewer System Entry .....</i>	474
<b>36.9</b>	<i>Other Confined Space Operations .....</i>	475
<b>CHAPTER 37 - HAZARD SIGNS / WARNINGS.....</b>	<b>482</b>	
<b>37.1</b>	<i>Introduction.....</i>	483
<b>37.2</b>	<i>Contents and Configuration.....</i>	483
<b>37.3</b>	<i>Danger Signs.....</i>	483
<b>37.4</b>	<i>Caution Signs.....</i>	483
<b>37.5</b>	<i>Informational Signs.....</i>	483
<b>37.6</b>	<i>Directional Signs .....</i>	483
<b>37.7</b>	<i>Sign Selection .....</i>	484
<b>37.8</b>	<i>Warning Devices .....</i>	484
<b>37.9</b>	<i>Evacuation Alarm .....</i>	484
<b>37.10</b>	<i>Evacuation Alarm, Automatic .....</i>	484
<b>37.11</b>	<i>Manual Alarm System .....</i>	484
<b>37.12</b>	<i>Evacuation Alarm System .....</i>	485
<b>CHAPTER 38 - TRAFFIC AND TRANSPORTATION .....</b>	<b>486</b>	
<b>38.1</b>	<i>Speed Limits.....</i>	487
<b>38.2</b>	<i>Official Vehicle Use .....</i>	487
<b>38.3</b>	<i>Responsibility .....</i>	487
<b>38.4</b>	<i>Safety Belts .....</i>	487
<b>38.5</b>	<i>Accidents.....</i>	487
<b>38.6</b>	<i>Warnings and Citations .....</i>	488
<b>38.7</b>	<i>Safety Hazards Correction .....</i>	488
<b>38.8</b>	<i>Parking .....</i>	489
<b>CHAPTER 39 - MOTOR VEHICLE OPERATIONS.....</b>	<b>490</b>	
<b>39.1</b>	<i>Driver Selection .....</i>	491
<b>39.2</b>	<i>Driver Training .....</i>	491
<b>39.3</b>	<i>Preventive Maintenance .....</i>	491
<b>39.4</b>	<i>Vehicle Inspection .....</i>	491
<b>39.5</b>	<i>Vehicle Operation.....</i>	492
<b>39.6</b>	<i>Introduction.....</i>	492
<b>39.7</b>	<i>Policy.....</i>	492
<b>39.8</b>	<i>Procedure.....</i>	492
<b>39.9</b>	<i>Responsibility .....</i>	493
<b>39.10</b>	<i>Monitoring.....</i>	493
<b>39.11</b>	<i>Drivers.....</i>	493
<b>39.12</b>	<i>Pre-Operation of Vehicles .....</i>	493

<b>39.13</b>	<i>Initial Assignment .....</i>	494
<b>39.14</b>	<i>Point System .....</i>	494
<b>39.15</b>	<i>Annual Review .....</i>	495
<b>39.16</b>	<i>Major Convictions .....</i>	495
<b>39.17</b>	<i>Minor Convictions .....</i>	495
<b>39.18</b>	<i>Preventable Accident .....</i>	496
<b>39.19</b>	<i>Chauffeur.....</i>	496
<b>39.20</b>	<i>Vehicular Accident.....</i>	496
<b>39.21</b>	<i>Special Note .....</i>	496
<b>39.22</b>	<i>Questions to Determine if a Vehicle Accident was Preventable .....</i>	496
<b>39.23</b>	<i>Intersection Accidents .....</i>	497
<b>39.24</b>	<i>We Pulled from a Parked Position.....</i>	497
<b>39.25</b>	<i>We Hit the Other Vehicle in the Rear .....</i>	498
<b>39.26</b>	<i>We were Backing .....</i>	498
<b>39.27</b>	<i>We Skidded.....</i>	499
<b>39.28</b>	<i>Pedestrians .....</i>	499
<b>39.29</b>	<i>Others Hit Us While We Were Stopped or Parked .....</i>	499
<b>39.30</b>	<i>Note.....</i>	499
<b>CHAPTER 40 - VEHICLE MAINTENANCE .....</b>		<b>501</b>
<b>40.1</b>	<i>General.....</i>	502
<b>40.2</b>	<i>Mechanical Hoist/Lifts .....</i>	502
<b>40.3</b>	<i>Jacks .....</i>	503
<b>40.4</b>	<i>Operations and Maintenance .....</i>	503
<b>40.5</b>	<i>Tire Repairs (Multi-Piece and Single Piece Rim/Wheels).....</i>	503
<b>40.6</b>	<i>Employee Training .....</i>	503
<b>40.7</b>	<i>Tire Servicing Equipment .....</i>	504
<b>40.8</b>	<i>Wheel Component Acceptability.....</i>	505
<b>40.9</b>	<i>Controlling Moving Vehicles/Traffic .....</i>	505
<b>CHAPTER 41 - BARRICADES &amp; ACCESS CONTROL .....</b>		<b>507</b>
<b>41.1</b>	<i>Vehicles, Traffic Control, Flaggers, Barricades, and Warning Signs .....</i>	508
<b>41.2</b>	<i>Traffic Control for Public Streets and Highways. ....</i>	508
<b>41.3</b>	<i>Flaggers .....</i>	508
<b>41.4</b>	<i>Floor, Roof, and Wall Openings .....</i>	510
<b>41.5</b>	<i>Access, Work Space, and Work Areas.....</i>	511
<b>CHAPTER 42 - EXCAVATIONS &amp; TRENCHING .....</b>		<b>515</b>
<b>42.1</b>	<i>Excavations &amp; Trenching.....</i>	516
<b>42.2</b>	<i>General Requirements. ....</i>	518
<b>42.3</b>	<i>Requirements for Protective Systems. ....</i>	522
42.3.a	<i>Requirements for Protective Systems, Appendix A .....</i>	526
42.3.b	<i>Requirements for Protective Systems, Appendix B .....</i>	531
42.3.c	<i>Requirements for Protective Systems, Appendix C .....</i>	535
42.3.d	<i>Requirements for Protective Systems, Appendix D .....</i>	563
<b>42.4</b>	<i>Shafts. ....</i>	577
<b>42.5</b>	<i>Cofferdams.....</i>	579
<b>CHAPTER 43 - COMPACTION EQUIPMENT .....</b>		<b>580</b>
<b>43.1</b>	<i>Scope. ....</i>	581

<b>43.2</b>	<i>Definitions</i> .....	581
<b>43.3</b>	<i>Construction, Reconstruction, and Modification</i> .....	582
<b>43.4</b>	<i>Stationary Compaction Equipment and Balers</i> .....	582
<b>43.5</b>	<i>Mobile Compaction Equipment</i> .....	583
<b>43.6</b>	<i>Operating Rules for Compaction Equipment</i> .....	584
<b>CHAPTER 44 -</b>	<b><u>ROCK CRUSHING AND DRILLING</u></b> .....	<b><u>586</u></b>
<b>44.1</b>	<i>Rock Crushers</i> .....	587
<b>44.2</b>	<i>Rock Crushers Part II</i> .....	587
<b>44.3</b>	<i>Rock Drilling Operations</i> .....	588
<b>CHAPTER 45 -</b>	<b><u>ELECTRICAL LOCKOUT/TAGOUT</u></b> .....	<b><u>589</u></b>
<b>45.1</b>	<i>Definitions</i> .....	590
<b>45.2</b>	<i>Scope</i> .....	592
<b>45.3</b>	<i>Application</i> .....	592
<b>45.4</b>	<i>Purpose</i> .....	593
<b>45.5</b>	<i>General Requirements</i> .....	593
<b>45.6</b>	<i>Energy Control Program</i> .....	593
<b>45.7</b>	<i>Lockout/Tagout</i> .....	593
<b>45.8</b>	<i>Full Employee Protection</i> .....	593
<b>45.9</b>	<i>Energy Control Procedure</i> .....	594
<b>45.10</b>	<i>Protective Materials and Hardware</i> .....	594
<b>45.11</b>	<i>Periodic Inspections</i> .....	595
<b>45.12</b>	<i>Energy Isolation</i> .....	596
<b>45.13</b>	<i>Notification of Employees</i> .....	596
<b>45.14</b>	<i>Lockout/Tagout Policies &amp; Procedures</i> .....	597
45.14.a	<i>Purpose</i> .....	597
45.14.b	<i>Responsibility</i> .....	597
45.14.c	<i>Preparation for Lockout/Tagout</i> .....	597
45.14.d	<i>Sequence of Lockout/Tagout System Procedure</i> .....	597
<b>45.15</b>	<i>Restoring Machines or Equipment to Production Operations</i> .....	598
45.15.a	<i>Procedure Involving More Than One Person</i> .....	598
45.15.b	<i>Basic Rules for Using Lockout/Tagout System Procedure</i> .....	598
<b>45.16</b>	<i>Equipment of Facilities</i> .....	598
<b>45.17</b>	<i>Lockout/Tagout Sequence</i> .....	599
<b>45.18</b>	<i>Application of Control</i> .....	599
<b>45.19</b>	<i>Preparation for Shutdown</i> .....	599
<b>45.20</b>	<i>Machine or Equipment Shutdown</i> .....	600
<b>45.21</b>	<i>Machine or Equipment Isolation</i> .....	600
<b>45.22</b>	<i>Lockout or Tagout Device</i> .....	600
<b>45.23</b>	<i>Release from Lockout or Tagout</i> .....	600
<b>45.24</b>	<i>Lockout/Tagout Device Removal</i> .....	600
<b>45.25</b>	<i>Outside Personnel</i> .....	601
<b>45.26</b>	<i>Shift or Personnel Changes</i> .....	601
<b>45.27</b>	<i>Locks</i> .....	601
<b>45.28</b>	<i>Danger Tags</i> .....	601
<b>45.29</b>	<i>Warning</i> .....	602
<b>45.30</b>	<i>Employee Training</i> .....	602

<b>45.31</b>	<i>Enforcement/Inspection.....</i>	603
<b>45.32</b>	<i>Lockout/Tagout Procedure Form.....</i>	604
<b>CHAPTER 46 -</b>	<b>STEEL AND HOT METAL HANDLING.....</b>	<b>606</b>
<b>46.1</b>	<i>Definitions.....</i>	607
<b>46.2</b>	<i>General Requirements .....</i>	607
<b>46.3</b>	<i>Hammers.....</i>	608
<b>46.4</b>	<i>Presses .....</i>	608
<b>46.5</b>	<i>Power Driven Hammers .....</i>	608
<b>46.6</b>	<i>Gravity Hammers .....</i>	609
<b>46.7</b>	<i>Board Drop Hammers .....</i>	609
<b>46.8</b>	<i>Forging Presses .....</i>	609
<b>46.9</b>	<i>Up Setters .....</i>	609
<b>46.10</b>	<i>Other Forging Equipment .....</i>	610
<b>CHAPTER 47 -</b>	<b>STEEL ERECTION – SUB PART R.....</b>	<b>611</b>
<b>47.1</b>	<i>Introduction.....</i>	612
<b>47.2</b>	<i>Revised Steel Erection Standard.....</i>	612
47.2.a	<i>Site Layout and Construction Sequence .....</i>	612
47.2.b	<i>Site-Specific Erection Plan .....</i>	612
47.2.c	<i>Hoisting and Rigging .....</i>	612
47.2.d	<i>Structural Steel Assembly .....</i>	612
47.2.e	<i>Column Anchorage.....</i>	612
47.2.f	<i>Beams and Columns .....</i>	612
47.2.g	<i>Open Web Steel Joists .....</i>	613
47.2.h	<i>Systems-Engineered Metal Buildings .....</i>	613
47.2.i	<i>Falling Object Protection .....</i>	613
47.2.j	<i>Fall Protection .....</i>	613
47.2.k	<i>Training .....</i>	613
<b>47.3</b>	<i>Guidelines for establishing the components of a site-specific erection plan</i>	
	<i>613</i>	
<b>47.4</b>	<i>Acceptable test methods for testing slip-resistance of walking/working surfaces.....</i>	615
<b>47.5</b>	<i>Use of Control Lines to Demarcate Controlled Decking Zones (CDZs)....</i>	615
<b>47.6</b>	<i>Training .....</i>	616
<b>47.7</b>	<i>Protect the Unprotected Side or Edge of a Walking/Working Surface.....</i>	616
<b>47.8</b>	<i>Fall Protection Systems Criteria and Practices.....</i>	616
D.	<i>Personal fall arrest systems. Personal fall arrest systems and their use shall comply with the provisions set forth below. Effective January 1, 1998, body belts are not acceptable as part of a personal fall arrest system. ....</i>	620
<b>47.9</b>	<i>Clipped End Connection and a Staggered Connection .....</i>	624
<b>47.10</b>	<i>Scope .....</i>	625
<b>47.11</b>	<i>Definitions.....</i>	626
<b>47.12</b>	<i>Site layout, site-specific erection plan and construction sequence.....</i>	631
<b>47.13</b>	<i>Hoisting and rigging.....</i>	632
<b>47.14</b>	<i>Structural steel assembly .....</i>	634
<b>47.15</b>	<i>Column anchorage .....</i>	637
<b>47.16</b>	<i>Beams and columns .....</i>	638

<b>47.17</b>	<i>Open web steel joists .....</i>	639
<b>47.18</b>	<i>Systems-engineered metal buildings.....</i>	644
<b>47.19</b>	<i>Falling object protection.....</i>	645
<b>47.20</b>	<i>Fall protection.....</i>	645
<b>47.21</b>	<i>Training .....</i>	647
<b>CHAPTER 48 - <u>WELDING SAFETY PROCEDURES</u>.....</b>		<b>649</b>
<b>48.1</b>	<i>Oxygen – Fuel Gas Apparatus .....</i>	650
<b>48.2</b>	<i>Safe Handling of Cylinders.....</i>	650
<b>48.3</b>	<i>Valve Examination &amp; Regulators .....</i>	650
<b>48.4</b>	<i>Connections and Hoses .....</i>	651
<b>48.5</b>	<i>Color Code the Hoses .....</i>	651
<b>48.6</b>	<i>Electric Arc Welding .....</i>	651
<b>48.7</b>	<i>Welding Procedures .....</i>	652
48.7.a	<i>Fire Protection .....</i>	652
48.7.b	<i>Before Beginning Welding Operations.....</i>	652
<b>48.8</b>	<i>Welding Equipment .....</i>	653
<b>48.9</b>	<i>Personal Protective Gear .....</i>	653
<b>48.10</b>	<i>Weld Department / Personal Protective Equipment .....</i>	654
48.10.a	<i>Responsibility.....</i>	654
48.10.b	<i>Hazards .....</i>	654
48.10.c	<i>Safe Job Procedure .....</i>	655
48.10.d	<i>Safety Tips.....</i>	655
<b>48.11</b>	<i>Oxy Gas Torch Cutting .....</i>	656
48.11.a	<i>Hazards .....</i>	656
48.11.b	<i>Safe Job Procedure .....</i>	656
48.11.c	<i>Safety Tips .....</i>	657
<b>48.12</b>	<i>Arc Welding .....</i>	658
48.12.a	<i>Hazards .....</i>	658
<b>48.13</b>	<i>Safe Job Procedure.....</i>	658
<b>48.14</b>	<i>Metal Inert Gas Welding .....</i>	660
<b>48.15</b>	<i>Toxic Substances May Be Present When Welding .....</i>	661
<b>48.16</b>	<i>Welding in Confined Spaces .....</i>	661
<b>CHAPTER 49 - <u>LASER SAFETY</u>.....</b>		<b>663</b>
<b>49.1</b>	<i>Introduction.....</i>	664
<b>49.2</b>	<i>Laser Safety Duties of RSO .....</i>	664
<b>49.3</b>	<i>Additional Duties for RSO.....</i>	664
<b>49.4</b>	<i>Employee Responsibilities.....</i>	664
<b>49.5</b>	<i>User Responsibilities .....</i>	665
<b>49.6</b>	<i>OPS for Class 3 and 4 Lasers .....</i>	665
<b>49.7</b>	<i>Injury Potential Evaluation .....</i>	665
<b>49.8</b>	<i>Control Measures .....</i>	666
<b>49.9</b>	<i>Laser Housing .....</i>	667
<b>49.10</b>	<i>Additional Controls .....</i>	667
<b>49.11</b>	<i>Protective Eyewear .....</i>	668
<b>49.12</b>	<i>Signs .....</i>	668
<b>49.13</b>	<i>Medical Exams .....</i>	668

<b>49.14</b>	<i>Related Hazards.....</i>	668
<b>CHAPTER 50 - <u>GASES</u></b>		<b><u>670</u></b>
<b>50.1</b>	<i>Introduction.....</i>	671
<b>50.2</b>	<i>Hazards .....</i>	671
<b>50.3</b>	<i>Relief Valves Required.....</i>	671
<b>50.4</b>	<i>Operational Safety Procedures .....</i>	671
<b>50.5</b>	<i>Fire Risk .....</i>	671
<b>50.6</b>	<i>Equipment Design .....</i>	671
<b>50.7</b>	<i>Guidelines .....</i>	672
<b>50.8</b>	<i>Hydrogen.....</i>	672
<b>50.9</b>	<i>Oxygen.....</i>	673
<b>50.10</b>	<i>Acetylene.....</i>	673
<b>50.11</b>	<i>Magic Gas .....</i>	674
<b>50.12</b>	<i>Cylinders .....</i>	674
<b>50.13</b>	<i>Compressed Gases.....</i>	675
<b>50.14</b>	<i>Inspections .....</i>	675
<b>50.15</b>	<i>Cylinder Handling .....</i>	676
<b>50.16</b>	<i>Working With Gases.....</i>	676
<b>50.17</b>	<i>Cylinder Storage.....</i>	677
<b>50.18</b>	<i>Supervisor Responsibilities .....</i>	677
<b>50.19</b>	<i>Diaphragm Failure.....</i>	678
<b>50.20</b>	<i>Regulators, Vacuum Service.....</i>	678
<b>50.21</b>	<i>Compressed Air.....</i>	678
<b>CHAPTER 51 - <u>PRESSURE SAFETY</u></b>		<b><u>680</u></b>
<b>51.1</b>	<i>Definitions.....</i>	681
<b>51.2</b>	<i>Standard Operating Procedures.....</i>	682
<b>51.3</b>	<i>Pressure Installer .....</i>	682
<b>51.4</b>	<i>Low and High Hazards .....</i>	682
<b>51.5</b>	<i>Low Hazards .....</i>	683
<b>51.6</b>	<i>High Hazards.....</i>	683
<b>51.7</b>	<i>ASME .....</i>	684
<b>51.8</b>	<i>Protective Containments .....</i>	684
<b>51.9</b>	<i>Transportation .....</i>	684
<b>51.10</b>	<i>Ductile Vessels.....</i>	684
<b>51.11</b>	<i>Design Curtain.....</i>	685
<b>51.12</b>	<i>Pressure Testing .....</i>	685
<b>51.13</b>	<i>MAWP Statements .....</i>	685
<b>51.14</b>	<i>Relief Valves Required.....</i>	686
<b>51.15</b>	<i>Piping Standards .....</i>	686
<b>51.16</b>	<i>Designer Responsibilities .....</i>	687
<b>51.17</b>	<i>Signs .....</i>	687
<b>51.18</b>	<i>Operator Qualifications.....</i>	687
<b>51.19</b>	<i>Depressurized Vessels.....</i>	687
<b>51.20</b>	<i>Safety Orders .....</i>	688
<b>51.21</b>	<i>OSHA Standards.....</i>	688
<b>51.22</b>	<i>Power Boilers .....</i>	689

<b>51.23</b>	<i>ASME Standards</i> .....	689
<b>51.24</b>	<i>Pressure Testing Standards</i> .....	689
<b>51.25</b>	<i>Pressure Testing</i> .....	690
<b>51.26</b>	<i>Pressure Testing Procedures</i> .....	690
<b>51.27</b>	<i>Standards for Low Pressure Vessels</i> .....	691
<b>51.28</b>	<i>Leak Testing Required</i> .....	691
<b>51.29</b>	<i>Leak Repairs</i> .....	691
<b>51.30</b>	<i>Inspections and Re-Testing</i> .....	691
<b>51.31</b>	<i>Inspections &amp; Testing</i> .....	692
<b>51.32</b>	<i>Pressure Testing On Site</i> .....	692
<b>51.33</b>	<i>Pressure Testing with Liquids</i> .....	692
<b>51.34</b>	<i>Pressure Testing with Gas</i> .....	692
<b>CHAPTER 52 - SPRAY COATING OPERATIONS</b>	<b>694</b>	
<b>52.1</b>	<i>General Requirements of Mechanical Ventilation Systems</i> .....	695
52.1.a	<i>Guide to Respiratory Protection at Work</i> .....	695
<b>52.2</b>	<i>Respiratory Protection</i> .....	697
<b>52.3</b>	<i>Appendix A: Fit Testing Procedures (Mandatory)</i> .....	716
<b>52.4</b>	<i>Part I. OSHA-Accepted Fit Test Protocols</i> .....	716
<b>52.5</b>	<i>B. Qualitative Fit Test (QLFT) Protocols</i> .....	718
<b>52.6</b>	<i>C. Quantitative Fit Test (QNFT) Protocols</i> .....	726
<b>52.7</b>	<i>Appendix B-1: User Seal Check Procedures (Mandatory)</i> .....	733
<b>52.8</b>	<i>Appendix B-2: Respirator Cleaning Procedures (Mandatory)</i> .....	733
<b>52.9</b>	<i>Appendix C: OSHA Respirator Medical Evaluation Questionnaire (Mandatory)</i> .....	734
<b>52.10</b>	<i>Appendix D (Mandatory)</i> .....	740
<b>52.11</b>	<i>Information for Employees Using Respirators When Not Required Under the Standard</i> .....	740
<b>52.12</b>	<i>Ventilation and Personal Protective Equipment Requirements for Spray Coating Operations</i> .....	740
<b>52.13</b>	<i>Retention of DOT Markings, Placards and Labels</i> .....	742
<b>52.14</b>	<i>Scope for Spray Coating Operations</i> .....	742
<b>52.15</b>	<i>Spray Booths</i> .....	743
<b>52.16</b>	<i>Dry Type Overspray Collectors (Exhaust Air Filters)</i> .....	744
<b>52.17</b>	<i>Washing Chamber</i> .....	745
<b>52.18</b>	<i>Electrical and Other Sources of Ignition</i> .....	745
<b>52.19</b>	<i>Ventilation</i> .....	747
<b>52.20</b>	<i>Flammable and Combustible Liquids--Storage and Handling</i> .....	748
<b>52.21</b>	<i>Fire Protection</i> .....	750
<b>52.22</b>	<i>Fixed Extinguishing Systems</i> .....	751
<b>52.23</b>	<i>Fixed Extinguishing Systems; Dry Chemical</i> .....	753
<b>52.24</b>	<i>Fixed Extinguishing Systems, Gaseous Agents</i> .....	754
<b>52.25</b>	<i>Gaseous Systems</i> .....	754
<b>52.26</b>	<i>Portable Fire Extinguishers</i> .....	754
<b>52.27</b>	<i>Operation and Maintenance</i> .....	760
<b>52.28</b>	<i>Fixed Electrostatic Apparatus</i> .....	761
<b>52.29</b>	<i>Electrostatic Hand Spraying Equipment</i> .....	763

<b>52.30</b>	<i>Drying, Curing or Fusion Apparatus.</i>	764
<b>52.31</b>	<i>Electrical.</i>	765
<b>52.32</b>	<i>Ventilation.</i>	765
<b>52.33</b>	<i>Automobile Undercoating in Garages.</i>	765
<b>52.34</b>	<i>Powder Coating.</i>	766
<b>52.35</b>	<i>Organic Peroxides and Dual Component Coatings.</i>	767
<b>CHAPTER 53 - <u>BIN, BUNKERS, HOPPERS AND MATERIAL STORAGE</u></b>		<b>769</b>
<b>53.1</b>	<i>Bins, Bunkers, and Hoppers.</i>	770
<b>53.2</b>	<i>Piling Material.</i>	770
<b>CHAPTER 54 - <u>DEMOLITION</u></b>		<b>772</b>
<b>54.1</b>	<i>Supervision.</i>	773
<b>54.2</b>	<i>Demolishing Buildings.</i>	773
<b>54.3</b>	<i>Disposal of Waste Material.</i>	776
<b>CHAPTER 55 - <u>BLASTING OPERATIONS</u></b>		<b>778</b>
<b>55.1</b>	<i>Application.</i>	779
<b>55.2</b>	<i>Selection of Abrasives and Equipment.</i>	779
<b>55.3</b>	<i>Abrasive Blasting Operations.</i>	779
<b>CHAPTER 56 - <u>POSSESSION AND HANDLING OF EXPLOSIVES</u></b>		<b>781</b>
<b>56.1</b>	<i>Basic Legal Obligations.</i>	782
<b>56.2</b>	<i>Portable Storage Facilities.</i>	782
<b>56.3</b>	<i>Blasting Agent Storage.</i>	783
<b>56.4</b>	<i>Explosives Day Box Storage.</i>	784
<b>56.5</b>	<i>Detonators Day Box Storage.</i>	784
<b>56.6</b>	<i>Magazine Heating Systems.</i>	784
<b>56.7</b>	<i>Lighting.</i>	785
<b>56.8</b>	<i>Explosives Storage.</i>	785
<b>56.9</b>	<i>Quantity Restrictions.</i>	785
<b>56.10</b>	<i>Storage Within Magazines.</i>	786
<b>56.11</b>	<i>Underground Storage.</i>	787
<b>56.12</b>	<i>Multiple Magazines.</i>	787
<b>56.13</b>	<i>Ammonium Nitrate Storage.</i>	788
<b>56.14</b>	<i>Bulk Ammonium Nitrate Storage.</i>	788
<b>56.15</b>	<i>Contaminants.</i>	788
<b>56.16</b>	<i>Explosives Transportation.</i>	789
<b>56.17</b>	<i>Use of Explosives.</i>	790
<b>56.18</b>	<i>Storage at Use Sites.</i>	791
<b>56.19</b>	<i>Electric Blasting.</i>	792
<b>56.20</b>	<i>Use of Safety Fuse.</i>	794
<b>56.21</b>	<i>Use of Detonating Cord.</i>	794
<b>56.22</b>	<i>Firing the Blast.</i>	795
<b>56.23</b>	<i>Inspection After Blasting.</i>	795
<b>56.24</b>	<i>Misfires.</i>	796
<b>56.25</b>	<i>Underwater Blasting.</i>	796
<b>56.26</b>	<i>Display of Blasting Flags.</i>	796
<b>56.27</b>	<i>Blasting in Excavation Work.</i>	797
<b>56.28</b>	<i>Vibration and Damage Control.</i>	797

<b>56.29</b>	<i>Fixed Location Mixing</i> .....	798
<b>56.30</b>	<i>Bulk Delivery and Mixing Vehicles</i> .....	799
<b>56.31</b>	<i>Bulk Storage Bins</i> .....	800
<b>56.32</b>	<i>Transporting Packaged Blasting Agents</i> .....	800
<b>56.33</b>	<i>Water Gel Explosives and Agents</i> .....	801
<b>56.34</b>	<i>Fixed Location Mixing</i> .....	801
<b>56.35</b>	<i>Construction of Magazines</i> .....	802
<b>CHAPTER 57 -</b>	<b>TELECOMMUNICATION SAFETY</b> .....	<b>804</b>
<b>57.1</b>	<i>Application</i> .....	805
<b>57.2</b>	<i>Definitions</i> .....	805
<b>57.3</b>	<i>General</i> .....	809
<b>57.4</b>	<i>Training</i> .....	811
<b>57.5</b>	<i>Employee Protection in Public Areas</i> .....	811
<b>57.6</b>	<i>Tools and Personal Protective Equipment</i> .....	812
<b>57.7</b>	<i>Rubber Insulating Equipment</i> .....	812
<b>57.8</b>	<i>Pole Climbers</i> .....	812
<b>57.9</b>	<i>Other Tools and Personal Protective Equipment</i> .....	814
<b>57.10</b>	<i>Vehicle-Mounted Material Handling Devices and Other Mechanical Equipment (General)</i> .....	815
<b>57.11</b>	<i>Hoisting Equipment</i> .....	816
<b>57.12</b>	<i>Materials Handling And Storage</i> .....	816
<b>57.13</b>	<i>Cable Fault Locating and Testing</i> .....	816
<b>57.14</b>	<i>Grounding for Employee Protection--Pole Lines</i> .....	817
<b>57.15</b>	<i>Overhead Lines</i> .....	819
<b>57.16</b>	<i>Underground Lines</i> .....	821
<b>57.17</b>	<i>Eye Protection</i> .....	823
<b>57.18</b>	<i>Microwave Transmission</i> .....	823
<b>57.19</b>	<i>Working Alone</i> .....	824
57.19.a	<i>Application Of Working Alone</i> .....	824
57.19.b	<i>Hazard Assessment</i> .....	824
57.19.c	<i>Precautions Required</i> .....	824
<b>57.20</b>	<i>Rescue and Emergency Services</i> .....	824
57.20.a	<i>Overview</i> .....	824
<b>57.21</b>	<i>Tower Climbers</i> .....	825
<b>CHAPTER 58 -</b>	<b>IONIZING RADIATION</b> .....	<b>827</b>
<b>58.1</b>	<i>Ionizing Radiation</i> .....	828
<b>58.2</b>	<i>Definitions</i> .....	828
<b>58.3</b>	<b>TABLE G-17 - NEUTRON FLUX DOSE EQUIVALENTS</b> .....	830
<b>58.4</b>	<i>Exposure of individuals to radiation in restricted areas</i> .....	830
<b>58.5</b>	<i>Exposure to airborne radioactive material</i> .....	832
<b>58.6</b>	<i>Precautionary procedures and personal monitoring</i> .....	832
<b>58.7</b>	<i>Caution signs, labels, and signals</i> .....	834
58.7.a	<i>Radiation area</i> .....	834
58.7.b	<i>High radiation area</i> .....	834
<b>58.8</b>	<i>Airborne radioactivity area</i> .....	835
<b>58.9</b>	<i>Additional requirements</i> .....	835

<b>58.10</b>	<i>Containers</i> .....	836
<b>58.11</b>	<i>Immediate evacuation warning signal</i> .....	837
58.11.a	Signal characteristics.....	837
58.11.b	Design objectives.....	837
58.11.c	Testing.....	838
<b>58.12</b>	<i>Exceptions from posting requirements</i> .....	839
<b>58.13</b>	<i>Exemptions for radioactive materials packaged for shipment</i> .....	840
<b>58.14</b>	<i>Instruction of personnel, posting</i> .....	840
<b>58.15</b>	<i>Storage of radioactive materials</i> .....	840
<b>58.16</b>	<i>Waste disposal</i> .....	841
<b>58.17</b>	<i>Notification of incidents</i> .....	841
58.17.a	Immediate notification.....	841
58.17.b	Twenty-four hour notification.....	841
<b>58.18</b>	<i>Reports of overexposure and excessive levels and concentrations</i> .....	841
<b>58.19</b>	<i>Records</i> .....	842
<b>58.20</b>	<i>Disclosure to former employee of individual employee's record</i> .....	842
<b>58.21</b>	<i>Nuclear Regulatory Commission licensees</i> .....	843
<b>58.22</b>	<i>NRC-agreement State licensees or registrants</i> .....	843
<b>CHAPTER 59 -</b>	<b><u>NON-IONIZING RADIATION</u></b> .....	<b>845</b>
<b>59.1</b>	<i>Non-Ionizing Radiation</i> .....	846
<b>59.2</b>	<i>Electromagnetic radiation</i> .....	846
<b>59.3</b>	<i>Definitions</i> .....	846
59.3.a	Partial body irradiation.....	846
59.3.b	Radiation protection guide.....	846
59.3.c	Symbol.....	846
59.3.d	Whole body irradiation.....	846
59.3.e	Radiation protection guide.....	846
59.3.f	Warning symbol.....	847
59.3.g	Scope.....	848
<b>59.4</b>	<b>RADIO-FREQUENCY RADIATION HAZARD</b>	
	<b>WARNING SYMBOL</b> .....	848
<b>59.5</b>	<i>Radiofrequency and Microwave Radiation</i> .....	849
59.5.a	Definitions.....	849
59.5.b	Exposure Limits.....	849
59.5.c	Information and Warning Signs.....	850
<b>59.6</b>	<i>Non-Ionizing Radiation Requirements</i> .....	850
<b>59.7</b>	<i>Ultra-Violet Radiation</i> .....	851
<b>CHAPTER 60 -</b>	<b><u>ERGONOMICS - COMPUTERS</u></b> .....	<b>852</b>
<b>60.1</b>	<i>Computer/Typing Comfort</i> .....	853
<b>60.2</b>	<i>Good Posture</i> .....	853
<b>60.3</b>	<i>Comfort Exercises</i> .....	853
<b>60.4</b>	<i>Eye Care</i> .....	854
<b>60.5</b>	<i>Use Comfort Tips for Life</i> .....	855
<b>60.6</b>	<i>Preventing Repetitive Motion Injury</i> .....	855
<b>60.7</b>	<i>Safety Zone</i> .....	856
<b>60.8</b>	<i>Pain Relievers</i> .....	856

<b>60.9</b>	<i>Ice .....</i>	857
<b>60.10</b>	<i>Stretch and Relax.....</i>	857
<b>CHAPTER 61 -</b>	<b>ERGONOMICS AND CUMULATIVE TRAUMA DISORDERS.....</b>	<b>858</b>
<b>61.1</b>	<i>Ergonomics &amp; Cumulative Trauma Disorders.....</i>	859
<b>61.2</b>	<i>Purpose .....</i>	859
<b>61.3</b>	<i>Objective .....</i>	859
<b>61.4</b>	<i>Definitions.....</i>	859
<b>61.5</b>	<i>Program Philosophy.....</i>	861
<b>61.6</b>	<i>Recognition of Ergonomic Problems .....</i>	861
<b>61.7</b>	<i>Ergonomic Program Elements.....</i>	862
<b>61.8</b>	<i>Written Program .....</i>	864
<b>61.9</b>	<i>Employee Involvement.....</i>	864
<b>61.10</b>	<i>Program Review and Evaluation .....</i>	864
<b>61.11</b>	<i>Records Review for Ergonomic Hazards.....</i>	865
<b>61.12</b>	<i>Employee Survey .....</i>	866
<b>61.13</b>	<i>Worksite Ergonomic Evaluation.....</i>	867
<b>61.14</b>	<i>Workplace Characteristics.....</i>	867
<b>61.15</b>	<i>Environment .....</i>	867
<b>61.16</b>	<i>Physical Demands.....</i>	868
<b>61.17</b>	<i>Mental Load.....</i>	869
<b>61.18</b>	<i>Perceptual Load .....</i>	869
<b>61.19</b>	<i>Training Log .....</i>	870
<b>CHAPTER 62 -</b>	<b>PROPOSITION 65 PROGRAM .....</b>	<b>871</b>
<b>62.1</b>	<i>Scope and History .....</i>	872
<b>62.2</b>	<i>Exemptions.....</i>	872
<b>62.3</b>	<i>Enforcement.....</i>	872
<b>62.4</b>	<i>Exposure Warnings .....</i>	873
<b>62.5</b>	<i>Discharge Prohibitions .....</i>	873
<b>62.6</b>	<i>Employee Notification.....</i>	873
<b>62.7</b>	<i>Contractors and Visitors .....</i>	874
<b>62.8</b>	<i>Proposition 65 Exposure Warning .....</i>	874
<b>62.9</b>	<i>Proposition 65 Notification Policy .....</i>	875
<b>CHAPTER 63 -</b>	<b>SEISMIC SAFETY.....</b>	<b>876</b>
<b>63.1</b>	<i>Intent .....</i>	877
<b>63.2</b>	<i>Responsibility of RSO .....</i>	877
<b>63.3</b>	<i>Responsibility Physical Plant.....</i>	877
<b>63.4</b>	<i>Employee Responsibility .....</i>	877
<b>63.5</b>	<i>Supervisor Responsibility .....</i>	877
<b>63.6</b>	<i>Radioactive Containment Facility .....</i>	877
<b>63.7</b>	<i>Periodic Inspections .....</i>	878
<b>63.8</b>	<i>Minimum Standards - Earthquakes .....</i>	878
<b>63.9</b>	<i>Minimum Standards - Lateral Force .....</i>	879
<b>63.10</b>	<i>Bracing &amp; Anchorage Non-Structural .....</i>	879
<b>63.11</b>	<i>Rigid Mounting .....</i>	879
<b>63.12</b>	<i>Lateral Restraints .....</i>	880
<b>63.13</b>	<i>Concrete Shielding .....</i>	881

<b>63.14</b>	<i>Shielding Requirements .....</i>	881
<b>63.15</b>	<i>Radioisotope Control.....</i>	882
<b>63.16</b>	<i>Personnel Protection.....</i>	882
<b>63.17</b>	<i>Miscellaneous Hazards .....</i>	883
<b>CHAPTER 64 -</b>	<b><u>GRAIN HANDLING FACILITIES.....</u></b>	<b><u>884</u></b>
<b>64.1</b>	<i>Grate Openings .....</i>	885
<b>64.2</b>	<i>Filter Collectors .....</i>	885
<b>64.3</b>	<i>Grain Stream Processing Equipment .....</i>	885
<b>64.4</b>	<i>Emergency Escape .....</i>	885
<b>64.5</b>	<i>Grain Dryers .....</i>	885
<b>64.6</b>	<i>Inside Bucket Elevators.....</i>	886
<b>64.7</b>	<i>Dust Emissions.....</i>	886
<b>64.8</b>	<i>Filter Collectors .....</i>	888
<b>CHAPTER 65 -</b>	<b><u>LOGGING.....</u></b>	<b><u>889</u></b>
<b>65.1</b>	<i>General.....</i>	890
<b>65.2</b>	<i>Clothing Protective Devices/First Aid .....</i>	890
<b>65.3</b>	<i>Handtools .....</i>	890
<b>65.4</b>	<i>Environmental Conditions.....</i>	890
<b>65.5</b>	<i>Chain Saw Operations .....</i>	891
<b>65.6</b>	<i>Stationary &amp; Mobile Equip Operation .....</i>	891
<b>65.7</b>	<i>Equipment Protective Devices.....</i>	892
<b>65.8</b>	<i>Harvesting and Felling.....</i>	893
<b>65.9</b>	<i>Manual Felling .....</i>	893
<b>65.10</b>	<i>Bucking.....</i>	893
<b>65.11</b>	<i>Skidding and Pre Hauling .....</i>	894
<b>65.12</b>	<i>Skidding Equipment Requirements .....</i>	894
<b>65.13</b>	<i>Personnel Transport.....</i>	894
<b>65.14</b>	<i>Truck Roads .....</i>	894
<b>65.15</b>	<i>Dust on Logging Roads .....</i>	895
<b>65.16</b>	<i>Falling and Bucking .....</i>	897
<b>65.17</b>	<i>Spar, Tail and Intermediate Trees .....</i>	898
<b>65.18</b>	<i>Anchoring .....</i>	898
<b>65.19</b>	<i>Blocks.....</i>	898
<b>65.20</b>	<i>Wire Rope .....</i>	899
<b>65.21</b>	<i>Lines, Straps and Guy Lines .....</i>	899
<b>65.22</b>	<i>Logging Type Machines .....</i>	900
<b>65.23</b>	<i>Yarding Requirements.....</i>	902
<b>CHAPTER 66 -</b>	<b><u>PULP PAPER AND PAPERBOARD MILLS .....</u></b>	<b><u>909</u></b>
<b>66.1</b>	<i>Special Machinery .....</i>	910
<b>66.2</b>	<i>Gas Masks on Elevators.....</i>	911
<b>66.3</b>	<i>Handling Pulp Chips and Hog Fuel .....</i>	911
<b>66.4</b>	<i>Taking Chip Samples .....</i>	911
<b>66.5</b>	<i>Handling Pulpwood from Railway Cars .....</i>	911
<b>66.6</b>	<i>Cutting Bands on Log Bundles .....</i>	912
<b>66.7</b>	<i>Handling Pulpwood from Trucks.....</i>	912
<b>66.8</b>	<i>Handling Dry Sulfur .....</i>	912

<b>66.9</b>	<i>Handling Liquid Sulfur .....</i>	912
<b>66.10</b>	<i>Pulpwood Storage and Handling .....</i>	913
<b>66.11</b>	<i>Barkers, Chippers and Hog Feed Devices .....</i>	914
<b>66.12</b>	<i>Log Hauls, Slips and Carriages .....</i>	914
<b>66.13</b>	<i>Band Saws .....</i>	914
<b>66.14</b>	<i>Circular Saws Speeds and Repairs .....</i>	915
<b>66.15</b>	<i>Circular Swing Saws .....</i>	915
<b>66.16</b>	<i>Drag Fixed Chain/Circular Cutoff Saws .....</i>	915
<b>66.17</b>	<i>Unplugging Quick Lime Stoppages .....</i>	916
<b>66.18</b>	<i>Bleach Plant .....</i>	916
<b>66.19</b>	<i>Clearing Shredder Jams .....</i>	916
<b>66.20</b>	<i>Repairing Shredders .....</i>	916
<b>66.21</b>	<i>GUILLOTINE TYPE ROLL SPLITTERS .....</i>	916
<b>66.22</b>	<i>Broke Hole .....</i>	916
<b>66.23</b>	<i>Piling and Un-piling Pulp .....</i>	917
<b>66.24</b>	<i>Chocking Rolls .....</i>	917
<b>66.25</b>	<i>Guarding In-running Nip Points .....</i>	917
<b>66.26</b>	<i>Rewinders .....</i>	917
<b>66.27</b>	<i>Starting .....</i>	918

**CHAPTER 67 - POWER SAWS, CARPENTRY AND WOOD WORKING OPERATIONS 919**

<b>67.1</b>	<i>Band Saws .....</i>	920
<b>67.2</b>	<i>Circular Saws .....</i>	920
<b>67.3</b>	<i>Edgers .....</i>	921
<b>67.4</b>	<i>Equalizer Saws .....</i>	921
<b>67.5</b>	<i>Gang Saws and Re-Saws .....</i>	922
<b>67.6</b>	<i>Circular Gang Re-Saws .....</i>	922
<b>67.7</b>	<i>Jump Saws .....</i>	922
<b>67.8</b>	<i>Trimmer and Slasher Saws .....</i>	922
<b>67.9</b>	<i>Swing Saws .....</i>	923
<b>67.10</b>	<i>Circular Saws, Speeds, Repairs .....</i>	923
<b>67.11</b>	<i>Miscellaneous Wood Working Machines .....</i>	924
<b>67.12</b>	<i>Planers .....</i>	924
<b>67.13</b>	<i>Stave Croziers .....</i>	924
<b>67.14</b>	<i>Jointers .....</i>	924
<b>67.15</b>	<i>Stave and Heading Jointers .....</i>	925
<b>67.16</b>	<i>Wood Shapers .....</i>	925
<b>67.17</b>	<i>Boring and Mortising Machines .....</i>	925
<b>67.18</b>	<i>Tenoning Machines .....</i>	925
<b>67.19</b>	<i>Pail and Barrel Lathes .....</i>	926
<b>67.20</b>	<i>Sanding Machines .....</i>	926
<b>67.21</b>	<i>Glue Machines .....</i>	926
<b>67.22</b>	<i>Lath Mills .....</i>	927
<b>67.23</b>	<i>Veneer and Plywood Plants .....</i>	927
<b>67.24</b>	<i>Veneer Lathe .....</i>	927
<b>67.25</b>	<i>Veneer Slicer and Cutter .....</i>	928
<b>67.26</b>	<i>Veneer Clipper .....</i>	928

<b>67.27</b>	<i>Veneer Wringer</i> .....	928
<b>67.28</b>	<i>Shake and Shingle Machinery</i> .....	928
<b>67.29</b>	<i>Shake Machinery</i> .....	929
<b>67.30</b>	<i>Shake and Shingle Sawing Machinery</i> .....	930
<b>67.31</b>	<i>Safety Rules</i> .....	930
<b>67.32</b>	<i>Saw Filing and Grinding Rooms</i> .....	931
<b>67.33</b>	<i>Log Dumps and Ponds</i> .....	931
<b>67.34</b>	<i>Log Hauls</i> .....	933
<b>67.35</b>	<i>Boats and Mechanical Devices</i> .....	933
<b>67.36</b>	<i>Log Decks</i> .....	934
<b>67.37</b>	<i>Mechanical Barkers</i> .....	935
<b>67.38</b>	<i>Head Rigs and Feed Works</i> .....	935
<b>67.39</b>	<i>Log Carriages</i> .....	936
<b>CHAPTER 68 -</b>	<b><u>CARCINOGENS</u></b> .....	<b><u>937</u></b>
<b>68.1</b>	<i>Introduction</i> .....	938
<b>68.2</b>	<i>Categories of Carcinogens</i> .....	938
<b>68.3</b>	<i>Responsibilities</i> .....	938
<b>68.4</b>	<i>Practices and Controls</i> .....	939
<b>68.5</b>	<i>Chlorinated Hydrocarbons</i> .....	940
<b>68.6</b>	<i>Hazards</i> .....	940
<b>68.7</b>	<i>Precautions</i> .....	941
<b>68.8</b>	<i>Fiberglass</i> .....	942
<b>68.9</b>	<i>Hazards</i> .....	942
<b>68.10</b>	<i>Precautions</i> .....	942
<b>68.11</b>	<i>Flammable Liquids</i> .....	943
<b>68.12</b>	<i>Classifications</i> .....	943
<b>68.13</b>	<i>Fire Hazards</i> .....	943
<b>68.14</b>	<i>Precautions</i> .....	944
<b>68.15</b>	<i>Containers</i> .....	944
<b>68.16</b>	<i>Cabinets</i> .....	945
<b>68.17</b>	<i>Refrigerators</i> .....	945
<b>68.18</b>	<i>Allowable Quantities</i> .....	945
<b>68.19</b>	<i>Fluorocarbon Solvents</i> .....	946
<b>68.20</b>	<i>Hazards</i> .....	946
<b>68.21</b>	<i>Precautions</i> .....	946
<b>68.22</b>	<i>Hazardous Gases</i> .....	946
<b>68.23</b>	<i>Mercury</i> .....	947
<b>68.24</b>	<i>Hazards</i> .....	947
<b>68.25</b>	<i>Precautions</i> .....	947
<b>68.26</b>	<i>Oxygen Pumping in Vacuum Systems</i> .....	948
<b>68.27</b>	<i>Required Solution</i> .....	948
<b>68.28</b>	<i>Peroxidizable Compounds</i> .....	948
<b>68.29</b>	<i>Hazards</i> .....	948
<b>68.30</b>	<i>Precautions</i> .....	948
<b>68.31</b>	<i>Polychlorinated Biphenyls (PCBs)</i> .....	949
<b>68.32</b>	<i>Hazards</i> .....	949

**68.33 Precautions .....** ..... **949**

**CHAPTER 69 - HAZARDOUS SPILL PREVENTION CONTROL AND COUNTERMEASURE PROGRAM** **951**

<b>69.1 Hazardous Spill Control and Spill Prevention Control and Counter Measure Program .....</b>	<b>952</b>
<b>69.2 General Information.....</b>	<b>952</b>
<b>69.3 Past History of Spills and Possible Causes of Future Spills .....</b>	<b>953</b>
<b>69.4 Preventable Measures .....</b>	<b>953</b>
<b>69.5 Contingency Plan .....</b>	<b>953</b>
<b>69.6 Spill Event Record.....</b>	<b>956</b>
<b>69.7 Clean-Up Procedure.....</b>	<b>958</b>
<b>69.8 General.....</b>	<b>958</b>
<b>69.9 Flammable Liquid Spill .....</b>	<b>959</b>
<b>69.10 Acid/Chemical Spill.....</b>	<b>960</b>

**CHAPTER 70 - EMERGENCY PLAN FOR HAZARDOUS SPILLS .....** **961**

<b>70.1 Emergency Plan for Hazardous Spills .....</b>	<b>962</b>
<b>70.2 Types of Hazardous Waste Handled at this Facility .....</b>	<b>962</b>
<b>70.3 Purpose of Emergency Plan.....</b>	<b>963</b>
<b>70.4 Emergency Procedures.....</b>	<b>963</b>
<b>70.5 Emergency Coordinators.....</b>	<b>963</b>
<b>70.6 Inside Release Emergency Action.....</b>	<b>964</b>
<b>70.7 Outside Release Emergency Action.....</b>	<b>964</b>
<b>70.8 Arrangements with Emergency Response Agencies.....</b>	<b>965</b>
<b>70.9 Material Safety Data Sheets.....</b>	<b>965</b>
<b>70.10 Emergency Equipment .....</b>	<b>965</b>
<b>70.11 Duties of Emergency Coordinator .....</b>	<b>966</b>
<b>70.12 Draft Letter .....</b>	<b>966</b>
<b>70.13 Certification of Receipt of Emergency Plan .....</b>	<b>967</b>
<b>70.14 Emergency Equipment .....</b>	<b>969</b>

**CHAPTER 71 - PROCESS SAFETY MANAGEMENT COMPLIANCE .....** **971**

<b>71.1 Process safety management of highly hazardous chemicals. - 1910.119.</b>	<b>972</b>
<b>71.2 List of Highly Hazardous Chemicals, Toxics and Reactives (Mandatory). - 1910.119AppA .....</b>	<b>990</b>
<b>71.3 APPENDIX B to §1910.119 -- Block Flow Diagram and Simplified Process Flow Diagram (Non-mandatory) .....</b>	<b>995</b>
<b>71.4 Appendix C to §1910.119 -- Compliance Guidelines and Recommendations for Process Safety Management (Non-mandatory) .....</b>	<b>996</b>
<b>71.5 Introduction to Process Safety Management.....</b>	<b>996</b>
<b>71.6 Employee Involvement in Process Safety Management .....</b>	<b>997</b>
<b>71.7 Process Safety Information. ....</b>	<b>998</b>
<b>71.8 Process Hazard Analysis.....</b>	<b>999</b>
<b>71.9 Operating Procedures and Practices.....</b>	<b>1001</b>
<b>71.10 Employee Training. ....</b>	<b>1002</b>
<b>71.11 Contractors.....</b>	<b>1004</b>
<b>71.12 Pre-Startup Safety.....</b>	<b>1004</b>
<b>71.13 Mechanical Integrity. ....</b>	<b>1005</b>

<b>71.14</b>	<i>Nonroutine Work Authorizations</i> .....	1007
<b>71.15</b>	<i>Managing Change</i> .....	1007
<b>71.16</b>	<i>Investigation of Incidents</i> .....	1008
<b>71.17</b>	<i>Emergency Preparedness</i> .....	1009
<b>71.18</b>	<i>Compliance Audits</i> .....	1011
<b>71.19</b>	<i>Appendix D to §1910.119 -- Sources of Further Information (Non-mandatory)</i> .....	1013
<b>CHAPTER 72 -</b>	<b><u>OIL AND GAS WELLS</u></b> .....	<b><u>1015</u></b>
<b>72.1</b>	<i>Blowout Equipment</i> .....	1016
<b>72.2</b>	<i>Operational Specifics</i> .....	1017
<b>72.3</b>	<i>Mud Pits and Tanks</i> .....	1018
<b>72.4</b>	<i>General Drilling Rules</i> .....	1018
<b>72.5</b>	<i>Emergency Equipment</i> .....	1019
<b>CHAPTER 73 -</b>	<b><u>PETROLEUM – DRILLING AND PRODUCTION SAFETY</u></b> .....	<b><u>1021</u></b>
<b>73.1</b>	<i>Permanent Change Rooms</i> .....	1022
<b>73.2</b>	<i>Change Rooms, Drilling and Servicing Wells</i> .....	1022
<b>73.3</b>	<i>Pipe Lines, Fittings, and Valves</i> .....	1022
<b>73.4</b>	<i>Opening Pipe Lines and Equipment</i> .....	1023
<b>73.5</b>	<i>Blinding or Isolating Pipe Lines and Equipment</i> .....	1023
<b>73.6</b>	<i>Drainage</i> .....	1024
<b>73.7</b>	<i>Housekeeping</i> .....	1024
<b>73.8</b>	<i>Leakage and Spill Control</i> .....	1025
<b>73.9</b>	<i>Agitation and Heating of Liquids in Tanks</i> .....	1025
<b>73.10</b>	<i>Reservoirs and Stationary Tanks</i> .....	1025
<b>73.11</b>	<i>Reservoir and Stationary Tank Maintenance</i> .....	1027
<b>73.12</b>	<i>Drainage, Dikes and Walls for Aboveground Tanks</i> .....	1027
<b>73.13</b>	<i>Pits and Sumps</i> .....	1028
<b>73.14</b>	<i>Gas Compressors and Gas Plant Protection</i> .....	1028
<b>73.15</b>	<i>Stationary Internal Combustion Engine Driving Air or Gas Compressors</i> .....	1029
<b>73.16</b>	<i>Identification of Wells and Equipment</i> .....	1030
<b>73.17</b>	<i>New and Old Installations</i> .....	1031
<b>73.18</b>	<i>Inside Derrick Platforms</i> .....	1031
<b>73.19</b>	<i>Outside Derrick Platforms</i> .....	1033
<b>73.20</b>	<i>Crown Platforms and Railings</i> .....	1034
<b>73.21</b>	<i>Derrick Gin Pole</i> .....	1034
<b>73.22</b>	<i>Derrick Ladders</i> .....	1035
<b>73.23</b>	<i>Ladderway Openings in Platforms</i> .....	1037
<b>73.24</b>	<i>Guying Standard Type Derricks</i> .....	1037
<b>73.25</b>	<i>Construction and Maintenance</i> .....	1037
<b>73.26</b>	<i>Fingers, Finger Boards and Finger Braces</i> .....	1038
<b>73.27</b>	<i>Stabbing Boards</i> .....	1039
<b>73.28</b>	<i>Crown Blocks</i> .....	1039
<b>73.29</b>	<i>Catwalk and Pipe Storage Racks at Drilling Wells</i> .....	1040
<b>73.30</b>	<i>Auxiliary Means of Escape from Derricks and Masts</i> .....	1040
<b>73.31</b>	<i>Escape Lines</i> .....	1040

<b>73.32</b>	<i>Construction and Maintenance</i> .....	1041
<b>73.33</b>	<i>Entrance and Exit</i> .....	1041
<b>73.34</b>	<i>Access to and Exit from Derrick and Mast Floors</i> .....	1042
<b>73.35</b>	<i>Safety Belts and Lanyards</i> .....	1043
<b>73.36</b>	<i>Portable Telescoping Derrick or Mast</i> .....	1044
<b>73.37</b>	<i>Hydraulic Lifts for Derricks and Masts</i> .....	1044
<b>73.38</b>	<i>Telescoping Gin Pole Mast: Locking Device</i> .....	1044
<b>73.39</b>	<i>Derricks and Masts</i> .....	1044
<b>73.40</b>	<i>Gin Pole Masts, Stationary or Portable:</i> <i>Crown Platforms and Railings</i> .....	1044
<b>73.41</b>	<i>Portable Cantilever Derricks and Masts:</i> <i>Crown Platforms and Railings</i> .....	1045
<b>73.42</b>	<i>Portable Telescoping and Jackknife Derricks and Masts: Crown Platforms and Railings</i> .....	1046
<b>73.43</b>	<i>Portable Cantilever, Jackknife, and Telescoping Derricks and Masts:</i> <i>Access and Lubrication</i> .....	1046
<b>73.44</b>	<i>Platforms and Access Runways</i> .....	1046
<b>73.45</b>	<i>Portable Cantilever Derricks and Masts: Platforms</i> .....	1047
<b>73.46</b>	<i>Pipe-Racking Supports</i> .....	1047
<b>73.47</b>	<i>Ladders for Derricks and Masts</i> .....	1048
<b>73.48</b>	<i>Pole Steps for Gin Pole Masts</i> .....	1049
<b>73.49</b>	<i>Tools, Equipment, and Materials in Derricks or Masts</i> .....	1050
<b>73.50</b>	<i>Back-Up Posts, Kelly Pull-Back Posts, Back-Up and Safety Lines for Pipe Tongs</i> .....	1050
<b>73.51</b>	<i>Handling Heavy Tools at Drilling Wells</i> .....	1051
<b>73.52</b>	<i>Rotary and Circulating Hose and Standpipe</i> .....	1051
<b>73.53</b>	<i>Guarding</i> .....	1052
<b>73.54</b>	<i>Construction and Maintenance of Drilling and Well Servicing Equipment</i> . 1052	
<b>73.55</b>	<i>Emergency Stop Device</i> .....	1052
<b>73.56</b>	<i>Brakes and Brake Control Mechanism</i> .....	1053
<b>73.57</b>	<i>Power Tongs Control Mechanism</i> .....	1053
<b>73.58</b>	<i>Construction, Installation, and Maintenance</i> .....	1053
<b>73.59</b>	<i>Guarding</i> .....	1054
<b>73.60</b>	<i>Access to the Walking Beam</i> .....	1054
<b>73.61</b>	<i>Attractive Nuisance Guards: Well-Pumping Units</i> .....	1055
<b>73.62</b>	<i>Pumps and Pump Pressure Relief Devices</i> .....	1056
<b>73.63</b>	<i>Guarding Sheaves for Telescoping, Jackknife, Gin Pole and Cantilever Derricks and Masts</i> .....	1058
<b>73.64</b>	<i>Traveling Blocks and Traveling Block Hooks or Similar Devices</i> .....	1058
<b>73.65</b>	<i>Wire Rope Lines</i> .....	1058
<b>73.66</b>	<i>Catheads</i> .....	1060
<b>73.67</b>	<i>Lines Used on Catheads</i> .....	1061
<b>73.68</b>	<i>Chain Used for Spinning Lines</i> .....	1062
<b>73.69</b>	<i>Miscellaneous Tools and Equipment</i> .....	1062
<b>73.70</b>	<i>Storage and Handling of Pipe</i> .....	1064

<b>73.71</b>	<i>Loading and Unloading Platforms.</i> .....	1064
<b>73.72</b>	<i>General Safety Provisions and Precautions.</i> .....	1065
<b>73.73</b>	<i>Illumination.</i> .....	1066
<b>73.74</b>	<i>Power Control for Prime Movers.</i> .....	1066
<b>73.75</b>	<i>Internal Combustion Engines, Exhausts, Ignition Systems and Electrical Accessories.</i> .....	1066
<b>73.76</b>	<i>Starters for Internal Combustion Engines.</i> .....	1067
<b>73.77</b>	<i>Line Spoolers and Dead Line Stabilizers.</i> .....	1068
<b>73.78</b>	<i>Weight Indicators.</i> .....	1068
<b>73.79</b>	<i>Blowout Prevention Equipment.</i> .....	1068
<b>73.80</b>	<i>Controls for Manually Operated Blowout Preventers.</i> .....	1069
<b>73.81</b>	<i>Controls for Power-Actuated Blowout Preventers.</i> .....	1069
<b>CHAPTER 74 - <u>WORKING OVER OR NEAR WATER</u></b> .....		<b>1070</b>
<b>74.1</b>	<i>Life Rings and Personal Flotation Devices</i> .....	1071
74.1.a	<i>Flume Patrol</i> .....	1071
<b>74.2</b>	<i>Working Over Water</i> .....	1071
<b>74.3</b>	<i>Mandatory Equipment</i> .....	1072
<b>74.4</b>	<i>Walkways</i> .....	1072
74.4.a	<i>Design of Temporary Railing</i> .....	1073
<b>CHAPTER 75 - <u>AUTOMOTIVE REPAIR &amp; SERVICE STATIONS</u></b> .....		<b>1075</b>
<b>75.1</b>	<i>Introduction</i> .....	1076
<b>75.2</b>	<i>Tire Inflation</i> .....	1076
<b>75.3</b>	<i>Servicing Single, Split and Multi-Piece Rims or Wheels</i> .....	1076
<b>75.4</b>	<i>Tube Splicer</i> .....	1082
<b>75.5</b>	<i>AUOTMOTIVE LIFTS</i> .....	1082
75.5.a	<i>Definitions</i> .....	1082
75.5.b	<i>General</i> .....	1083
75.5.c	<i>Control Mechanism for Hydraulic Lifts</i> .....	1083
75.5.d	<i>Control Mechanism for Hydraulic Lifts</i> .....	1084
75.5.e	<i>Oil Measurement</i> .....	1084
75.5.f	<i>Air, Oil Tank Construction and Installation</i> .....	1084
75.5.g	<i>Working Area Under Lifts</i> .....	1085
75.5.h	<i>Chassis and Axle Supports</i> .....	1085
75.5.i	<i>Maintenance</i> .....	1085
<b>75.6</b>	<i>Air Compressors</i> .....	1085
<b>75.7</b>	<i>Jacks</i> .....	1086
<b>75.8</b>	<i>Changing and Charging Storage Batteries</i> .....	1086
<b>75.9</b>	<i>SERVICE STATIONS</i> .....	1087
75.9.a	<i>Storage</i> .....	1088
75.9.b	<i>Special Enclosures</i> .....	1089
75.9.c	<i>Inside Buildings</i> .....	1089
75.9.d	<i>Piping, Valves and Fittings</i> .....	1089
75.9.e	<i>Remote Pumping Systems</i> .....	1090
75.9.f	<i>Fuel Dispensing System</i> .....	1091
75.9.g	<i>Emergency Power Cutoff</i> .....	1091
75.9.h	<i>Fuel Dispensing Units</i> .....	1091

75.9.i	Electrical Equipment.....	1093
75.9.j	Heating Equipment.....	1093
75.9.k	Fuel Delivery Nozzles.....	1093
75.9.l	Dispensing into Portable Containers .....	1094
75.9.m	Attendance or Supervision of Dispensing.....	1094
75.9.n	Drainage and Waste Disposal .....	1095
75.9.o	Sources of Ignition.....	1095
75.9.p	Fire Control.....	1095
75.9.q	Fuels, Oil and Other Flammable Liquids. ....	1095
<b>CHAPTER 76 -</b>	<b>TEXTILES .....</b>	<b>1097</b>
76.1	General.....	1098
76.2	Definitions.....	1098
76.3	Warpers.....	1099
76.4	<i>Drawing Frames, Slubbers, Roving Parts, Cotton Combers, Ring Spinning Frames, Twisters.....</i>	1099
76.5	Shuttles. ....	1099
76.6	Cards.....	1099
76.7	Carpet Frayer or Rag Shredder.....	1100
76.8	Carpet Trimmer. ....	1100
76.9	Circular Knife.....	1100
76.10	Cotton Picker, Opener and Willower. ....	1100
76.11	Picker Machines. ....	1100
76.12	Pile Cutter or Shearer.....	1100
76.13	Napper.....	1101
76.14	Sliver and Ribbon Lap Machines (Doublers). ....	1101
76.15	Garnett Machine.....	1101
76.16	Dye Jigs.....	1101
76.17	Drying Cans.....	1101
76.18	Hand Bailing Machine.....	1101
76.19	Cuttle or Swing Folder (Overhead Type).....	1101
76.20	Commercial Sewing Machines. ....	1102
76.21	Cloth Cutters. ....	1102
<b>CHAPTER 77 -</b>	<b>LAUNDRY AND DRY CLEANING EQUIPMENT.....</b>	<b>1103</b>
77.1	Marking Machine .....	1104
77.2	Washing Machines .....	1104
77.3	Extractors .....	1104
77.4	Power Wringer.....	1105
77.5	Drying Tumbler, End Loading.....	1105
77.6	Shaker (Clothes Tumbler, Batch Type).....	1105
77.7	Drying Box or Cabinets.....	1106
77.8	Ironer (Flatwork Type) .....	1106
77.9	Ironer (Body Type) .....	1106
77.10	Ironer (Rotary-Body Type).....	1106
77.11	Ironer (Press Type) .....	1106
77.12	Boilers and Pressure Vessels.....	1107
77.13	Operating Rules .....	1107

<b>CHAPTER 78 - SANITATION.....</b>	<b><u>1108</u></b>
<b>78.1 Drinking Water.....</b>	<b>1109</b>
<b>78.2 New Water Sources .....</b>	<b>1109</b>
<b>78.3 Anti-Vermic Policy .....</b>	<b>1109</b>
<b>78.4 Food Preparation.....</b>	<b>1109</b>
<b>78.5 Sanitary Facilities .....</b>	<b>1109</b>
<b>78.6 Potable Water Standards .....</b>	<b>1110</b>
<b>CHAPTER 79 - AGRICULTURE .....</b>	<b><u>1114</u></b>
<b>79.1 Power Lawnmowers .....</b>	<b>1115</b>
<b>79.2 General Requirements .....</b>	<b>1115</b>
<b>79.3 Riding Rotary Mowers .....</b>	<b>1116</b>
<b>79.4 Potable Water.....</b>	<b>1117</b>
<b>79.5 Non Potable Water.....</b>	<b>1117</b>
<b>79.6 Toilet Facilities.....</b>	<b>1117</b>
<b>79.7 Showers .....</b>	<b>1118</b>
<b>79.8 Food and Beverages on Premises .....</b>	<b>1118</b>
<b>79.9 Temporary Labor Camps.....</b>	<b>1118</b>
<b>CHAPTER 80 - PESTICIDES &amp; HERBICIDES .....</b>	<b><u>1120</u></b>
<b>80.1 Pesticide and/or Herbicide Usage .....</b>	<b>1121</b>
<b>80.2 Age of Operator.....</b>	<b>1121</b>
<b>80.3 Protection From Pesticide and/or Herbicides .....</b>	<b>1121</b>
<b>80.4 Notice Of Pesticide and/or Herbicide Application .....</b>	<b>1121</b>
<b>80.5 Operator Identification Numbers.....</b>	<b>1122</b>
<b>80.6 Pest and/or Weed Control Business Operations .....</b>	<b>1122</b>
<b>80.7 Delivery/Storage Of Containers.....</b>	<b>1122</b>
<b>80.8 Posting Of Storage Areas.....</b>	<b>1123</b>
<b>80.9 Container Requirements.....</b>	<b>1123</b>
<b>80.10 Service Container Labeling .....</b>	<b>1123</b>
<b>80.11 Transportation Of Pesticide and/or Herbicides .....</b>	<b>1123</b>
<b>80.12 Container Rinse/Drain Procedures.....</b>	<b>1124</b>
<b>80.13 Worker Safety Responsibilities.....</b>	<b>1124</b>
<b>80.14 Employee Pesticide and/or Herbicide Training.....</b>	<b>1124</b>
<b>80.15 Emergency Medical Care .....</b>	<b>1125</b>
<b>80.16 Medical Supervision .....</b>	<b>1125</b>
<b>80.17 Working Alone With Pesticide and/or Herbicides .....</b>	<b>1126</b>
<b>80.18 Facilities/Equipment For Use.....</b>	<b>1127</b>
<b>80.19 Field Worker Safety.....</b>	<b>1128</b>
<b>80.20 Field Reentry After Application .....</b>	<b>1129</b>
<b>80.21 Pesticide and/or Herbicide Warnings .....</b>	<b>1129</b>
<b>80.22 Fumigation.....</b>	<b>1130</b>
80.22.a Fumigation: General.....	1131
80.22.b Fumigation in Vaults and Chambers.....	1131
80.22.c Fumigation in Buildings or Rooms Other Than Fumigation Vaults or Chambers.....	1132
<b>80.23 Herbicide Safety .....</b>	<b>1133</b>
80.23.a Environmental Concerns and Proper Handling.....	1133

80.23.b	Terms and Definitions .....	1134
80.23.c	Herbicide Disposal, Storage, and Transport .....	1136
80.23.d	Herbicide Summary .....	1139
80.23.e	Table 1. Toxicity categories. ....	1139
80.23.f	Table 2: Oral toxicities of silvicultural herbicides and other products	1140
80.23.g	Table 3: Estimated acute oral and dermal toxicity <sup>1</sup> (fluid ounces) of 18 chemicals for a 175 pound person .....	1141
<b>CHAPTER 81 - HORSE AND FARM SAFETY</b>	<b>.....</b>	<b>1143</b>
<b>81.1</b>	<b>Horse Riding.....</b>	<b>1144</b>
<b>81.2</b>	<b>Horse trail riding safety.....</b>	<b>1145</b>
<b>81.3</b>	<b>Hay Baling.....</b>	<b>1146</b>
<b>CHAPTER 82 - TUBERCULOSIS EXPOSURE CONTROL PLAN</b>	<b>.....</b>	<b>1150</b>
<b>82.1</b>	<b>Purpose.....</b>	<b>1151</b>
<b>82.2</b>	<b>Procedure.....</b>	<b>1151</b>
82.2.a	Tuberculosis Surveillance.....	1151
82.2.b	Education and Training.....	1152
82.2.c	Criteria Used to Determine Whether Skin Test is Positive.....	1152
<b>82.3</b>	<b>TB Surveillance .....</b>	<b>1153</b>
<b>82.4</b>	<b>Medical Evaluation and Preventive Therapy .....</b>	<b>1153</b>
<b>82.5</b>	<b>Requirements Specifically Applicable to TB Skin Testing .....</b>	<b>1154</b>
<b>82.6</b>	<b>Methods of Exposure Control.....</b>	<b>1154</b>
<b>82.7</b>	<b>Dilution ventilation and air decontamination. ....</b>	<b>1155</b>
<b>82.8</b>	<b>Training .....</b>	<b>1157</b>
82.8.a	Training shall address the following subjects: .....	1157
82.8.b	Recordkeeping .....	1157
<b>82.9</b>	<b>Exposure Incident Follow-Up Record .....</b>	<b>1159</b>
<b>82.10</b>	<b>Exposure Incident Log.....</b>	<b>1160</b>
<b>82.11</b>	<b>Log of Health Care Professional's Review .....</b>	<b>1161</b>
<b>82.12</b>	<b>Log of Isolation Room, Enclosure and Units Testing.....</b>	<b>1162</b>
<b>82.13</b>	<b>Tuberculosis Skin Test .....</b>	<b>1163</b>
<b>CHAPTER 83 - CRYOGENIC FLUIDS</b>	<b>.....</b>	<b>1164</b>
<b>83.1</b>	<b>Properties .....</b>	<b>1165</b>
<b>83.2</b>	<b>Cryogenic Fluids.....</b>	<b>1165</b>
<b>83.3</b>	<b>Safety Practices .....</b>	<b>1166</b>
<b>83.4</b>	<b>Dewars .....</b>	<b>1167</b>
<b>83.5</b>	<b>Shielded Dewars .....</b>	<b>1167</b>
<b>83.6</b>	<b>Plugged Dewars .....</b>	<b>1168</b>
<b>CHAPTER 84 - HYDROGEN FURNACES</b>	<b>.....</b>	<b>1169</b>
<b>84.1</b>	<b>Applicable Rules.....</b>	<b>1170</b>
<b>84.2</b>	<b>Construction Requirements .....</b>	<b>1170</b>
<b>84.3</b>	<b>Installation &amp; Operation Requirements .....</b>	<b>1170</b>
<b>84.4</b>	<b>Approval &amp; Operation .....</b>	<b>1171</b>
<b>84.5</b>	<b>Reference Standards .....</b>	<b>1171</b>
<b>CHAPTER 85 - DIVING OPERATIONS</b>	<b>.....</b>	<b>1173</b>
<b>85.1</b>	<b>General.....</b>	<b>1174</b>
<b>85.2</b>	<b>Definitions.....</b>	<b>1175</b>

<b>85.3</b>	<i>General Requirements</i> .....	1178
<b>85.4</b>	<i>Medical Requirements of Dive Team</i> .....	1181
<b>85.5</b>	<i>Manual for Diving Safety</i> .....	1182
<b>85.6</b>	<i>Dive Planning</i> .....	1183
<b>85.7</b>	<i>Basic Operation Procedures</i> .....	1183
<b>85.8</b>	<i>Equipment Procedures and Requirements</i> .....	1187
<b>85.9</b>	<i>Recordkeeping Requirements</i> .....	1192
<b>85.10</b>	<i>Commercial Diving Operations</i> .....	1193
85.10.a	General.....	1193
85.10.b	Procedures During Dive.....	1193
85.10.c	Specific Operations Procedures.....	1194
85.10.d	Post Dive Procedures.....	1195
85.10.e	Equipment Requirements.....	1196
85.10.f	Appendix A .....	1197
85.10.g	Appendix B .....	1198
<b>CHAPTER 86 - HELICOPTER OPERATIONS SAFETY</b> .....		<b>1199</b>
<b>86.1</b>	<i>Scope</i> .....	1200
<b>86.2</b>	<i>General Requirements</i> .....	1200
<b>86.3</b>	<i>Landing Operations</i> .....	1201
<b>86.4</b>	<i>Static Electricity</i> .....	1202
<b>86.5</b>	<i>Fueling</i> .....	1202
<b>86.6</b>	<i>Communications</i> .....	1203
<b>86.7</b>	<i>Ground Crew</i> .....	1203
<b>86.8</b>	<i>Cargo Loading and Handling</i> .....	1203
<b>86.9</b>	<i>Exposed Locations</i> .....	1205
<b>86.10</b>	<i>APPENDIX PLATE C-36-a SAFE PRACTICES--HELICOPTERS</i> .....	1205
<b>86.11</b>	<i>PLATE C-36-b</i> .....	1207
<i>TEMPORARY HELICOPTER LANDING SITE (Elevated)</i> .....		1207
<b>86.12</b>	<i>PLATE C-36-b GROUND CREW PROTECTION ON SLOPES</i> .....	1208
<b>86.13</b>	<i>PLATE C-36-c HELICOPTER HAND SIGNALS</i> .....	1209
<b>86.14</b>	<i>Weight limitation</i> .....	1210
<b>86.15</b>	<i>Ground lines</i> .....	1210
<b>86.16</b>	<i>Visibility</i> .....	1210
<b>86.17</b>	<i>Approach distance</i> .....	1210
<b>86.18</b>	<i>Approaching helicopter</i> .....	1210
<b>86.19</b>	<i>Personnel</i> .....	1210
<b>86.20</b>	<i>Fires</i> .....	1210
<b>CHAPTER 87 - POWER TRANSMISSION AND DISTRIBUTION – SUB PART V</b> .....		<b>1211</b>
<b>87.1</b>	<i>Introduction</i> .....	1212
<b>87.2</b>	<i>Application</i> .....	1212
87.2.a	Initial inspections, tests, or determinations.....	1212
87.2.b	Clearances.....	1212
87.2.c	Deenergizing lines and equipment.....	1213
87.2.d	Emergency procedures and first aid.....	1214
<b>87.3</b>	<i>Tools and protective equipment</i> .....	1215
87.3.a	Protective equipment.....	1215

87.3.b	Personal climbing equipment .....	1216
87.3.c	Ladders .....	1216
87.3.d	Live-line tools .....	1216
87.3.e	Measuring tapes or measuring ropes .....	1217
<b>87.4</b>	<i>Hand tools.</i> .....	1217
<b>87.5</b>	<i>Mechanical equipment.</i> .....	1218
<b>87.6</b>	<i>Material handling.</i> .....	1220
<b>87.7</b>	<i>Grounding for protection of employees</i> .....	1221
<b>87.8</b>	<i>Overhead lines</i> .....	1223
<b>87.9</b>	<i>Underground lines</i> .....	1231
<b>87.10</b>	<i>Construction in energized substations</i> .....	1233
<b>87.11</b>	<i>External load helicopters</i> .....	1234
<b>87.12</b>	<i>Lineman's body belts, safety straps, and lanyards</i> .....	1234
<b>87.13</b>	<i>Definitions applicable to this subpart</i> .....	1236
<b>CHAPTER 88 - BEHAVIOR BASED SAFETY</b>		<b><u>1241</u></b>
<b>88.1</b>	<i>What is Behavioral Based Safety</i> .....	1242
<b>88.2</b>	<i>Conducting Observations</i> .....	1242
<b>88.3</b>	<i>Observation Training</i> .....	1242
88.3.a	Job Observation Program.....	1243
88.3.b	Observation Checklist Guidelines.....	1244
<b>88.4</b>	<i>Observation Feedback</i> .....	1245
<b>88.5</b>	<i>Data Collection and Analysis</i> .....	1245
<b>88.6</b>	<i>Action Plan</i> .....	1245
<b>88.7</b>	<i>Follow-up Action Plan</i> .....	1246
88.8	<i>Job Observation Checklists</i> .....	1247
<b>CHAPTER 89 - SKI AREA FACILITIES AND OPERATIONS</b>		<b><u>1249</u></b>
<b>89.1</b>	<i>Ski Lift Facilities And Structures</i> .....	1250
89.1.a	Existing ski lift facilities and structures.....	1250
89.1.b	Snow removal.....	1250
89.1.c	All ski lift towers.....	1250
89.1.d	Installation and clearance.....	1251
89.1.e	Ski lift towers are not required to be equipped with ladder cages, platforms or landings.....	1253
89.1.f	Maintenance and use. ....	1253
89.1.g	PPE .....	1253
89.1.h	When fixed ladders on towers do not reach .....	1253
<b>89.2</b>	<i>Ski Lift Operations</i> .....	1255
<b>89.3</b>	<i>Ski Lift Aerial Work Platforms.</i> .....	1257
<b>89.4</b>	<i>Ski Lift Machinery Guarding</i> .....	1259
<b>89.5</b>	<i>Appendix 1-Nonmandatory Alternative Lock-Out Procedure For Ski Lifts And Tows</i> .....	1259
<b>CHAPTER 90 - FORMS</b>		<b><u>1262</u></b>